



# SALES HANDBOOK

## PLEXIGLAS®

# **SECTION A**

## **1.0 Solid Sheets**

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## **2.0 Films**

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## **3.0 Multi-Skin Sheets**

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## **5.0 Tubes**

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## **7.0 Assembly Accessories**

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# 1.0 SOLID SHEETS

## PLEXIGLAS® SOLID SHEETS & BLOCKS

PMMA sheets and blocks with unbeatable resistance to UV light and weathering combined with durability. The products are either clear and brilliant or available in a large number of opaque, translucent, transparent and fluorescent colors.



### 1.1 PLEXIGLAS® GS

- Clear
- White
- Colored
- Fluorescent
- UV-transmitting
- Information Section

### 1.2 PLEXIGLAS® XT

- Clear
- White
- Colored
- UV-transmitting
- UV100
- Information Section

### 1.3 PLEXIGLAS® Heatstop

### 1.4 PLEXIGLAS® Hi-Gloss

### 1.5 PLEXIGLAS® LED

- For back lighting
- For edge lighting
- For side lighting

### 1.6 PLEXIGLAS® Optical

- Hard coated

### 1.7 PLEXIGLAS® Reflections

### 1.8 PLEXIGLAS® Resist

- Extruded acrylic

### 1.9 PLEXIGLAS® Satinice

- Cast acrylic
- Extruded acrylic
- Optimally light diffusing
- Information Section

### 1.10 PLEXIGLAS® Solar

### 1.11 PLEXIGLAS® Soundstop

### 1.12 PLEXIGLAS® Textures

# 1.1 PLEXIGLAS® GS

Clear

## SOLID SHEETS | CAST ACRYLIC



### Sheets

Color	Color Number	Transmission $\tau_{D65}$			Number of sheets per pallet												
					Thickness in mm, size 3050 × 2030 mm												
					2	3	4	5	6	8	10	12	15	20	25		
Clear	0F00	TP	92%	a	30	40	30	25	20	15	12	10	8	6	5		
Clear UV 100 GS	0A31	TP	92%	a	–	✓	✓	✓	✓	–	–	–	–	–	–		
Clear Greater solvent resistance	0Z09	TP	92%	a	–	✓	✓	✓	✓	✓	✓	–	–	–	–		



**30 Year Guarantee – PLEXIGLAS® no yellowing.**  
Applies to all products listed above.



Transparent



Constant transmission for all thicknesses



Not available



Items with colored background are available from stock.



Can be manufactured. Please inquire about delivery periods and minimum order quantities for these items.

#### On request:

smaller quantities, other thicknesses, Clear (245, 249) all thicknesses for aviation industry, Impact-resistant versions

**Reference:** For further details see information section

# 1.1 PLEXIGLAS® GS

Clear

## SOLID SHEETS | CAST ACRYLIC



### Blocks

Color	Color Number	Transmission $\tau_{D65}$	Number of sheets per pallet										
			Thickness in mm, size 3000 × 2000 mm										
			30	35	40	50	60	70	80	90	100	110	120
Clear	0F00	TP >90%	4	✓	3	2	2	1	1	✓	✓	✓	✓



**30 Year Guarantee – PLEXIGLAS® no yellowing.**  
Applies to all products listed above.



Transparent



Items with colored background are available from stock.



Can be manufactured. Please inquire about delivery periods and minimum order quantities for these items.

#### On request:

smaller quantities, other thicknesses, other sizes, blocks for special applications – e. g. glazing of large aquariums (with QPA certificate and Germanischer Lloyd approvals, see Chapter B3), blocks with special optical properties, e. g. for lenses and prisms, blocks with increased resistance to solvents and chemicals, colored blocks in thicknesses up to 100 mm, transparent, translucent and fluorescent

**Reference:** For further details see information section

# 1.1 PLEXIGLAS® GS

White

## SOLID SHEETS | CAST ACRYLIC



### Sheets

Color	Color Number	Transmission $\tau_{D65}$				Number of sheets per pallet							
						Thickness in mm, size 3050 x 2030 mm							
						3	4	5	6	8	10	15	20
White	WH10	TL	70%	b		40	30	25	✓	✓	12	✓	✓
White	WH17	TL	90%	b		40	✓	✓	✓	✓	✓	–	–
White	WH02	TL	44%	b		40	30	25	20	15	12	✓	✓
White	WH73	TL	23%	b		40	30	25	20	15	✓	✓	✓
White	WH01	TL	3%	b		40	30	25	20	15	12	✓	✓
White	WM03	OP	0%	c		40	✓	✓	✓	✓	✓	✓	✓

TL

Translucent

OP

Opaque

b

Constant transmission for thicknesses of 3–10 mm

#### On request:

Smaller quantities, other colors

c

Transmission as a function of thickness

Items with colored background are available from stock.

✓

Can be manufactured. Please inquire about delivery periods and minimum order quantities for these items.

–

Not available

**Reference:** For further details see information section

# 1.1 PLEXIGLAS® GS

Colored

## SOLID SHEETS | CAST ACRYLIC



### Sheets

Color	Color Number	Color	Transmission $\tau_{D65}$			Number of sheets per pallet									
						Thickness in mm, size 3050 x 2030 mm									
						3	4	5	6	8	10	15	20		
Yellow	1C33		TP	63%	a	15	✓	✓	✓	✓	✓	–	–		
Yellow	1H01		TL	22%	b	15	15	15	✓	✓	✓	–	–		
Cream	1H02		TL	27%	b	15	✓	✓	✓	✓	✓	–	–		
Yellow	1H20		TL	15%	b	15	✓	✓	✓	✓	✓	–	–		
Orange	2C04		TP	39%	a	15	✓	✓	✓	✓	✓	–	–		
Orange	2H02		TL	6%	b	15	✓	✓	✓	✓	✓	–	–		
Red	3C01		TP	4%	a	15	✓	✓	✓	✓	✓	–	–		
Red	3H00		TL	11%	b	15	✓	✓	✓	✓	✓	–	–		
Red	3H01		TL	2%	b	15	✓	✓	✓	✓	✓	–	–		
Red	3H25		TL	4%	b	15	15	15	✓	✓	✓	–	–		
Red	3H55		TL	6%	b	15	✓	✓	✓	✓	✓	–	–		
Red	3H67		TL	3%	b	15	15	15	✓	✓	✓	–	–		

The colors shown here are only meant as a guideline. Please use our samples to determine the right color.

TL

Translucent

TP

Transparent

a

Constant transmission for all thicknesses

–

Not available

#### On request:

Smaller quantities, other colors

b

Constant transmission for thicknesses of 3–10 mm

Items with colored background are available from stock.

✓

Can be manufactured. Please inquire about delivery periods and minimum order quantities for these items.

**Reference:** For further details see information section

# 1.1 PLEXIGLAS® GS

Colored

## SOLID SHEETS | CAST ACRYLIC



### Sheets

Color	Color Number	Color	Transmission $\tau_{D65}$			Number of sheets per pallet							
						Thickness in mm, size 3050 x 2030 mm							
						3	4	5	6	8	10	15	20
Blue	5C01		TP	5%	a	15	✓	✓	✓	✓	✓	–	–
Blue	5C18		TP	64%	a	15	✓	15	9	9	✓	–	–
Blue	5H01		TL	5%	b	15	✓	✓	✓	✓	✓	–	–
Blue	5H22		TL	8%	b	15	✓	✓	✓	✓	✓	–	–
Blue	5H48		TL	11%	b	15	✓	✓	✓	✓	✓	–	–
Blue	5H51		TL	5%	b	15	✓	✓	✓	✓	✓	–	–
Green	6C77		TP	69%	a	15	✓	15	✓	✓	✓	–	–
Green	6H01		TL	7%	b	15	✓	✓	✓	✓	✓	–	–
Green	6H02		TL	12%	b	15	✓	✓	✓	✓	✓	–	–
Grey	7C14		TP	49%	a	15	15	15	✓	✓	✓	–	–
Umbra	7C22		TP	56%	a	15	15	15	9	9	9	✓	✓
Umbra	7C27		TP	20%	a	15	✓	15	9	9	✓	✓	✓
Grey	7C82		TP	49%	a	15	15	15	9	9	✓	✓	✓
Grey	7C83		TP	21%	a	15	15	15	9	9	9	✓	✓

The colors shown here are only meant as a guideline. Please use our samples to determine the right color.

TL

Translucent

TP

Transparent

a

Constant transmission for all thicknesses

**On request:** Smaller quantities, other colors, other thicknesses

b

Constant transmission for thicknesses of 3–10 mm

Items with colored background are available from stock.

✓

Can be manufactured. Please inquire about delivery periods and minimum order quantities for these items.

–

Not available

**Reference:** For further details see information section








# 1.1 PLEXIGLAS® GS

Colored

## SOLID SHEETS | CAST ACRYLIC



### Sheets


Color	Color Number		Color	Transmission $\tau_{D65}$	Number of sheets per pallet								
					Thickness in mm, size 3050 x 2030 mm								
						3	4	5	6	8	10	15	20
Grey	7H32		TL	<1%	b	15	✓	✓	✓	✓	✓	–	–
Brown	8C01		TP	16%	a	15	✓	15	✓	✓	✓	–	–
Black (IR-transmitting)	9C20		OP	0%	a	15	✓	✓	✓	✓	✓	–	–
Black	9H01		OP	0%	b	15	15	15	9	9	9	5	3*

The colors shown here are only meant as a guideline. Please use our samples to determine the right color.  
\*3000x2000 mm

### Sheets

Other colors	Number of sheets per pallet					
	Thickness in mm, size 3050 x 2030 mm					
	3	4	5	6	8	10
No development necessary	45	45	45	45	45	45

TL	Translucent
TP	Transparent
OP	Opaque
a	Constant transmission for all thicknesses

b	Constant transmission for thicknesses of 3–10 mm
	Items with colored background are available from stock.
✓	Can be manufactured. Please inquire about delivery periods and minimum order quantities for these items.
–	Not available

**On request:** Smaller quantities, other colors, other thicknesses

**Reference:** For further details see information section






# 1.1 PLEXIGLAS® GS

Fluorescent (former PLEXIGLAS® Fluorescent)

## SOLID SHEETS | CAST ACRYLIC



### Sheets

Color	Color Number	Color	Transmission $\tau_{D65}$			Number of sheets per pallet					
						Thickness in mm, size 3050 x 2030 mm					
						3	4	5	6	8	10
Orange	2C01		TP	61%	a	15	✓	✓	✓	✓	✓
Red	3C02		TP	27%	a	15	✓	✓	✓	✓	✓
Red	3C50		TP	86%	a	✓	✓	✓	✓	✓	✓
Blue	5C50		TP	85%	a	15	✓	✓	✓	✓	✓
Green	6C02		TP	89%	a	15	✓	✓	✓	✓	✓

The colors shown here are only meant as a guideline. Please use our samples to determine the right color.

TP

Transparent

a

Constant transmission for all thicknesses



Items with colored background are available from stock.



Can be manufactured. Please inquire about delivery periods and minimum order quantities for these items.

**Reference:** For further details see information section

# 1.1 PLEXIGLAS® GS

UV-transmitting (former PLEXIGLAS® SUNACTIVE)

## SOLID SHEETS | CAST ACRYLIC



### Sheets

Color	Color Number	Transmission $\tau_{D65}$	Number of sheets per pallet				
			3	4	5	6	8
Smooth surface							
Clear	2458	TP 92% a	✓	✓	✓	✓	✓
One matte surface							
Clear	2458SC	TP 92% a	✓	✓	✓	✓	✓

TP

Transparent

✓

Can be manufactured. Please inquire about delivery periods and minimum order quantities for these items.

a

Constant transmission for all thicknesses

**Properties:** UV-transmitting

**On request:**

**2458**

- 3120 × 2120 mm; Thickness 3–8 mm
- 2500 × 2050 mm; Thickness 3–8 mm

**2458 SC**

- 2500 × 2050 mm; Thickness 3–8 mm

**Smaller quantities**

**Reference:** Application: Tanning bed canopies

## SOLID SHEETS | CLEAR, WHITE AND COLORED



### PLEXIGLAS® GS clear

The figures given for light transmission are typical values that apply to all thicknesses.

The light transmission is measured according to test standard DIN 5036, Part 3. The values may vary depending on the type of measuring equipment used.

The material conforms to ISO 7823-1 and is UV-absorbing.

We supply cut-to-size sheets from size 100 × 25 mm (sheet) or 350 × 200 mm (block). Slight deviations from the ordered quantity are possible.

Special grades are made to order. The entire batch or a multiple thereof is delivered.

The delivered quantity may be less than ordered. We will be pleased to state minimum order quantities on request. Please state the required net number of sheets in your order.

### PLEXIGLAS® GS white

The light transmission is given as a typical value for 3 mm thickness. It is measured according to test standard DIN 5036, Part 3.

The values may vary depending on the type of measuring equipment used.

The material conforms to ISO 7823-1 and is largely UV-absorbing; partially UV-transmitting in some grades at smaller thicknesses.

We supply cut-to-size sheets from size 100 × 25 mm. Slight deviations from the ordered quantity are possible.

The color may vary slightly from batch to batch.

The reverse side of translucent or opaque colored solid sheets may be slightly different from the controlled service side, which is marked with the grade.

Translucent and opaque (pigmented) grades may show slightly different bonding behavior on their top surface and on the reverse. It is recommended to perform prior tests.

Special grades are made to order. The entire batch or a multiple thereof is delivered.

Delivered quantity may be less than ordered. We will be pleased to state minimum order quantities on request. Please state the required net number of sheets in your order.

### PLEXIGLAS® GS colored and fluorescent

The light transmission is given as a typical value for 3 mm thickness. It is measured according to test standard DIN 5036, Part 3. The values may vary depending on the type of measuring equipment used.

The material conforms to ISO 7823-1 and is largely UV-absorbing; partially UV-transmitting in some grades at smaller thicknesses.

We supply cut-to-size sheets from size 100 × 25 mm. Slight deviations from the ordered quantity are possible. The color may vary slightly from batch to batch.

The reverse side of translucent or opaque colored solid sheets may be slightly different from the controlled service side, which is marked with the grade.

Translucent and opaque (pigmented) grades may show slightly different bonding behavior on their top surface and on the reverse. It is recommended to perform prior tests.

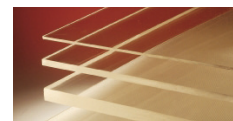
Special grades are made to order. The entire batch or a multiple thereof is delivered. Delivered quantity may be less than ordered.

We will be pleased to state minimum order quantities on request. Please state the required net number of sheets in your order.

# 1.2 PLEXIGLAS® XT

Clear

## SOLID SHEETS | EXTRUDED ACRYLIC



### Sheets

Color	Color Number	Transmission $\tau_{D65}$	Number of sheets per pallet											
			Thickness in mm, size 3050 x 2050 mm											
			1,5	2	3	4	5	6	8	10	12	15	20	25
Clear	0A000	TP 92% a	80	60	40	30	25	20	15	12	10	8	6	5



**30 Year Guarantee – PLEXIGLAS® no yellowing.**  
Applies to all products listed above.



Transparent



Constant transmission for all thicknesses

#### On request:

##### Smaller quantities

##### hard coated on both sides

##### Excess widths

##### Special lengths

- Minimum quantity in 2050 mm extrusion width is 600 kg per length

##### Untrimmed sheets (with extrusion edge)

- sheet width at least 2090 mm in extrusion width 2050 mm
- minimum order quantity 2 t per thickness



Can be manufactured. Please inquire about delivery periods and minimum order quantities for these items.



Items with colored background are available from stock.

#### Other thicknesses in extrusion width 2050 mm

- ≤ 6 mm: minimum order quantity 5 t per thickness
- > 6 to 25 mm: minimum order quantity 10 t per thickness

#### HQ (High Quality)

- higher optical quality (suitable for metallizing)
- thicknesses 2–3 mm in extrusion width 2050 mm
- minimum quantity 10 t and 5 t per thickness

#### Cut-to-size sheets

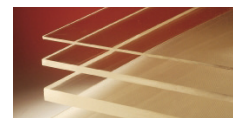
- possible from size 100 mm × 25 mm
- Slight deviations from ordered quantity are possible

**Reference:** For further details see information section  
Please take note of the statement in the information section on delivery  
of greater/smaller number of items manufactured to order!

# 1.2 PLEXIGLAS® XT

White

## SOLID SHEETS | EXTRUDED ACRYLIC



### Sheets

Color	Color Number	Transmission $\tau_{D65}$			Number of sheets per pallet						
					Thickness in mm, size 3050 x 2050 mm						
					2	3	4	5	6	8	10
White	WN670	TL	78%	c	60	40	30	✓	✓	✓	✓
White	WN370	TL	44%	c	✓	40	✓	✓	✓	✓	✓
White	WN770	TL	45%	c	60	40	30	25	✓	✓	✓
White (will expire)	WN070	TL	30%	c	60	40	30	25	✓	✓	✓
White (successor of WN070)	WN071	TL	30%	c	60	40	30	25	✓	✓	✓
White	WN970	TL	24%	c	✓	40	30	✓	✓	✓	✓
White	WN297	TL	3%	c	✓	40	✓	25	✓	✓	✓



Translucent



Transmission as a function of thickness

#### On request:

##### Smaller quantities

##### Special lengths

- Minimum quantity in 2050 mm extrusion width is 600 kg per length

##### Untrimmed sheets (with extrusion edge)

- sheet width at least 2090 mm in extrusion width 2050 mm
- minimum order quantity 2 t per thickness



Can be manufactured. Please inquire about delivery periods and minimum order quantities for these items.



Items with colored background are available from stock.

#### Other thicknesses in extrusion width 2050 mm

- 2 to 10 mm: minimum order quantity 5 t per thickness

#### Other white grades

- 2 to 10 mm: minimum order quantity 10 t per grade and 5 t per thickness

#### Cut-to-size sheets

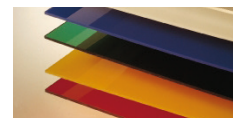
- usually possible from size 100 mm x 25 mm
- slight deviations from ordered quantity are possible.

**Reference:** For further details see information section  
Please take note of the statement in the information section on delivery of greater/smaller number of items manufactured to order!

# 1.2 PLEXIGLAS® XT

## Colored

### SOLID SHEETS | EXTRUDED ACRYLIC



#### Sheets

Color	Color Number	Color	Transmission $\tau_{D65}$	Number of sheets per pallet							
				Thickness in mm, size 3050 x 2050 mm							
					2	3	4	5	6	8	10
Yellow	1N870		TL 22% c	✓	15	✓	✓	✓	✓	✓	✓
Yellow	1N270		TL 17% c	✓	15	✓	✓	✓	✓	✓	✓
Orange	2N170		TL 6% c	✓	15	✓	✓	✓	✓	✓	✓
Red	3N570		TL 2% c	✓	15	✓	✓	✓	✓	✓	✓
Red	3N670		TL 2% c	✓	15	✓	✓	✓	✓	✓	✓
Blue	5N870		TL 5% c	✓	15	✓	✓	✓	✓	✓	✓
Blue	5N370		TL 7% c	✓	15	✓	✓	✓	✓	✓	✓
Green	6N570		TL 19% c	✓	15	✓	✓	✓	✓	✓	✓
Brown	8A570		TP 14% c	✓	15	✓	✓	✓	✓	✓	✓
Grey	7A670		TP 71% c	✓	15	✓	✓	✓	✓	✓	✓
Black	9N870		OP 0% c	60	40	✓	25	✓	15	12	

The colors shown here are only meant as a guideline. Please use our samples to determine the right color.

TP	Transparent
TL	Translucent
OP	Opaque

#### On request:

#### Smaller quantities

#### Special lengths

- Minimum quantity in 2050 mm extrusion width is 600 kg per length

#### Untrimmed sheets (with extrusion edge)

- sheet width at least 2090 mm in extrusion width 2050 mm
- minimum order quantity 2 t per thickness

c	Transmission as a function of thickness
✓	Can be manufactured. Please inquire about delivery periods and minimum order quantities for these items.
	Items with colored background are available from stock.

#### Other thicknesses in extrusion width 2050 mm

- 2 to 10 mm: minimum order quantity 5 t per thickness

#### Other colors

- 2 to 10 mm: minimum order quantity 10 t per grade and 5 t per thickness

#### Cut-to-size sheets

- usually possible from size 100 mm × 25 mm
- Slight deviations from ordered quantity are possible

**Reference:** Please take note of the statement in the information section on delivery of greater/smaller number of items manufactured to order!

# 1.2 PLEXIGLAS® XT

UV-transmitting (former PLEXIGLAS SUNACTIVE®)

## SOLID SHEETS | EXTRUDED ACRYLIC



### Sheets

Color	Color Number	Transmission $\tau_{D65}$			Number of sheets per pallet					
					Thickness in mm, size 3050 x 2050 mm					
					2	3	4	5	6	8
<b>For tanning bed canopies</b>										
Clear	0A770	TP	92%	a	✓	✓	–	–	–	–
<b>For architectural glazing</b>										
Clear	0A370	TP	92%	a	–	–	✓	✓	✓	✓

The light transmission is measured according to test standard DIN 5036, Part 3. The values may vary depending on the type of measuring equipment used.

TP

Transparent

✓

Can be manufactured. Please inquire about delivery periods and minimum order quantities for these items.

a

Constant transmission for all thicknesses

–

Not available

**On request:**

**minimum order quantities**

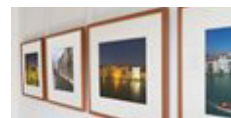
**Reference:** The entire batch is delivered; quantities of up to +/–10 % over or under the order may be supplied.



# 1.2 PLEXIGLAS® XT

UV 100 (former PLEXIGLAS Gallery®)

## SOLID SHEETS | ACRYLIC FOR MAXIMUM UV PROTECTION, EXTRUDED



### Sheets

Color	Color Number	Transmission $\tau_{D65}$	Number of sheets per pallet					
			Thickness in mm, size 3050 x 2050 mm					
			1,5	2	3	4	5	6
Clear UV 100	0A570	TP 92% a	✓	✓	40	✓	✓	✓
Clear UV 100 AR (non-glare)	0A570 AR	TP 92% a	80	60	40	✓	✓	✓

The light transmission is measured according to test standard DIN 5036, Part 3. The values may vary depending on the type of measuring equipment used.



**30 Year Guarantee – PLEXIGLAS® no yellowing.**  
Applies to all products listed above.



Transparent



Constant transmission for all thicknesses

#### On request:

##### Cut sizes

- generally possible from 100 mm x 25 mm
- minor deviations from the order quantity possible

##### Smaller quantities

**Sheets hard coated on one side**  
see PLEXIGLAS® Optical



Items with colored background are available from stock.



Can be manufactured. Please inquire about delivery periods and minimum order quantities for these items.

#### Special lengths for UV 100 and UV 100 AR

- Minimum quantity in 2050 mm extrusion width is 600 kg per length

#### Untrimmed sheets UV 100 and UV 100 AR (with extrusion edge)

- sheet width at least 2090 mm, in extrusion width 2050 mm
- minimum order quantity 2 t per thickness

#### Other thicknesses

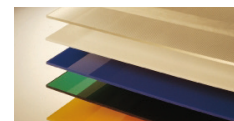
for UV 100 and UV 100 AR: 1.5 to 6 mm Minimum quantity 5 t per thickness (at thicknesses of 4 mm or greater, the AR's surface is less defined)

**Reference:** PLEXIGLAS® UV 100 is an extremely weather-resistant and transparent extruded sheet material with the highest UV-protection.

# 1.2 PLEXIGLAS® XT

## Information Section

### SOLID SHEETS | CLEAR, WHITE AND COLORED



#### PLEXIGLAS® XT clear

The figures given for light transmission are typical values that apply to all thicknesses. The light transmission is measured according to test standard DIN 5036, Part 3. The values may vary depending on the type of measuring equipment used.

The material conforms to ISO 7823-2, is transparent, UV-absorbing (partially UV-transmitting at less than approx. 5 mm thickness), with two smooth, high-gloss surfaces.

Special grades are made to order. The entire batch is delivered; quantities of up to  $\pm 10\%$  over or under the order may be supplied.

#### PLEXIGLAS® XT white

The light transmission is given as a typical value for 3 mm thickness; sheets become more opaque with increasing thickness. The light transmission is measured according to test standard DIN 5036, Part 3. The values may vary depending on the type of measuring equipment used.

All grades conform to ISO 7823-2.

Special grades are made to order. The entire batch is delivered; quantities of up to  $\pm 10\%$  over or under the order may be supplied.

Both surfaces are smooth and glossy, but degree of gloss different on reverse side due to pigment distribution.

The color may vary slightly from batch to batch. The reverse side of solid translucent or opaque colored sheets may differ slightly from the controlled service side, which is marked with the grade.

Translucent grades are light-diffusing and largely UV-absorbing; some grades are partially UV-transmitting in small thicknesses.

Opaque grades are UV-absorbing.

#### PLEXIGLAS® XT colored

The light transmission is given as a typical value for 3 mm thickness; sheets become more opaque with increasing thickness. The light transmission is measured according to test standard DIN 5036, Part 3. The values may vary depending on the type of measuring equipment used.

All grades conform to ISO 7823-2.

Special grades are made to order. The entire batch is delivered; quantities of up to  $\pm 10\%$  over or under the order may be supplied.

Both surfaces are smooth and glossy, but degree of gloss different on reverse side due to pigment distribution.

The color may vary slightly from batch to batch. The reverse side of solid translucent or opaque colored sheets may differ slightly from the controlled service side, which is marked with the grade.

Translucent grades are light-diffusing and largely UV-absorbing; some grades are partially UV-transmitting in small thicknesses.

Translucent and opaque grades are UV-absorbing.

# 1.3 PLEXIGLAS® HEATSTOP

(former PLEXIGLAS HEATSTOP® XT)

## SOLID SHEETS | EXTRUDED ACRYLIC FOR HEAT PROTECTION



### Sheets

Color	Color Number	Transmission $\tau_{D65}$	Number of sheets per pallet					
			Thickness in mm, size 3050 x 2050 mm					
			2	3	4	5	6	8
Opal	WZ001	TL 45% b	✓	40	✓	✓	✓	✓

The light transmission is measured according to test standard DIN 5036, Part 3. The values may vary depending on the type of measuring equipment used.



Translucent



Constant transmission for all thicknesses von 3–10 mm



Items with colored background are available from stock.



Can be manufactured. Please inquire about delivery periods and minimum order quantities for these items.

#### On request:

##### Special lengths

- Minimum quantity in 2050 mm extrusion width is 600 kg per length

##### Untrimmed sheets (with extrusion edge)

- sheet width at least 2090 mm in extrusion width 2050 mm
- minimum order quantity 2 t per thickness

#### Other thicknesses in extrusion width 2050 mm

- 2 to 8 mm: minimum order quantity 5 t per thickness


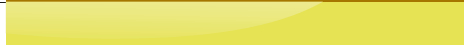





#### Smaller quantities

# 1.4 PLEXIGLAS® Hi-Gloss

## SOLID SHEETS | EXTRUDED ACRYLIC



### Sheets

Color	Color Number	Color	Number of sheets per pallet				
			Thickness in mm, size 3050 x 2050 mm				
			2	3	4	5	6
White	WM596 C1		✓	40	✓	✓	20
Latte	1M595 C1		✓	✓	✓	✓	✓
Lemon	1M800 C1		✓	✓	✓	✓	20
Red	3M571 C1		✓	✓	✓	✓	20
Ocean	5M800 C1		✓	✓	✓	✓	20
Pistachio	6M530 C1		✓	✓	✓	✓	20
Silver-White	7M501 C1		✓	✓	✓	✓	20
Anthracite	7M896 C1		✓	✓	✓	✓	20
Taupe	8M503 C1		✓	✓	✓	✓	✓
Black	9M871 C1		✓	✓	✓	✓	20

The colors shown here are only meant as a guideline. Please use our samples to determine the right color.



Items with colored background are available from stock.



Can be manufactured. Please inquire about delivery periods and minimum order quantities for these items.

#### On request:

##### Smaller quantities

##### Special lengths

- Minimum quantity in 2050 mm extrusion width is 600 kg per length

##### Other thicknesses in extrusion width 2050 mm

- minimum order quantity 5 t per thickness

#### Other colors

- minimum quantity 10 t per grade and 5 t per thickness

#### Cut-to-size sheets

- usually possible from size 100 mm × 25 mm
- Slight deviations from ordered quantity are possible

**Reference:** PLEXIGLAS® Hi-Gloss C1 grades have a colored acrylic layer on one side and a clear-transparent PLEXIGLAS® core. This grade of acrylic sheet is obtained by a coextrusion process that permanently fuses up to three independent melt streams of high-quality PLEXIGLAS® providing a high gloss surface with an incomparable deep-view color effect.

# 1.5 PLEXIGLAS® LED

For back lighting (former PLEXIGLAS truLED®)

## SOLID SHEETS | CAST ACRYLIC, LED-OPTIMIZED



### Sheets

Color	Color Number	Color	Transmission $\tau_{D65}$	Number of sheets per pallet					
				Thickness in mm, size 3050 x 2030 mm					
				3	4	5	6	8	10
White	WH72		TL 31% b	15	15	15	✓	✓	✓
White	WH14		TL 47% b	15	✓	15	✓	✓	✓
Yellow	1H74		TL 26% b	15	✓	✓	✓	✓	✓
Orange	2H41		TL 9% b	15	✓	✓	✓	✓	✓
Red	3H68		TL 7% b	15	✓	✓	✓	✓	✓
Blue	5H60		TL 7% b	15	✓	✓	✓	✓	✓
Green	6H18		TL 19% b	15	✓	✓	✓	✓	✓

The colors shown here are only meant as a guideline. Please use our samples to determine the right color.

### Blocs for routed letters

Color	Color Number	Color	Transmission $\tau_{D65}$	Number of sheets per pallet		
				Thickness in mm, size 3050 x 2030 mm		
				15	20	30*
White	WM51		TL 22% c	5	3	4
White	WH51		TL 22% a	5	3	–

The colors shown here are only meant as a guideline. Please use our samples to determine the right color. \*3000 x 2000 mm

TL

Translucent

a

Constant transmission for all thicknesses von 3–10 mm

b

Constant transmission for thicknesses of 3–10 mm

c

transmission as a function of thickness

On request: Smaller quantities

Items with colored background are available from stock.

✓

Can be manufactured. Please inquire about delivery periods and minimum order quantities for these items.

–

Not available

Other colors

# 1.5 PLEXIGLAS® LED

For back lighting (former PLEXIGLAS® Dual Color)

## SOLID SHEETS | COLOR CHANGING



### Sheets

Color	Color Number	Color	Transmission $\tau_{D65}$	Number of sheets per pallet					
				Thickness in mm, size 3050 x 2030 mm					
				3	4	5	6	8	10
<b>Black &amp; White II</b> Black & White Effekt (white in transmitted light, black in incident light)	9H04 SC		TL 18% b	15	✓	✓	✓	✓	✓
<b>Black &amp; White I</b> Black & White Effekt (white in transmitted light, black in incident light)	7H25		TL 13% b	15	✓	✓	✓	✓	✓
<b>Grey &amp; White</b> Black & White Effekt (white in transmitted light, grey in incident light)	7H01SC		TL 21% b	✓	✓	✓	✓	✓	✓

The colors shown here are only meant as a guideline. Please use our samples to determine the right color.



Translucent



Constant transmission for thicknesses of 3–10 mm



Items with colored background are available from stock.



Can be manufactured. Please inquire about delivery periods and minimum order quantities for these items.

**On request:**

**Smaller quantities**

# 1.5 PLEXIGLAS® LED

For back lighting

## SOLID SHEETS | LED LUMINAIRES, OPTIMIZED, COEXTRUDED



### Sheets

Color	Color Number	Transmission $\tau_{D65}$				Number of sheets per pallet						
						Thickness in mm, size 3050 x 2050 mm						
						2	3	4	5	6	8	10
Clear	0M200 SC	TL	72%	b		✓	40	✓	✓	✓	✓	✓

TL

Translucent

b

Constant transmission for thicknesses of 3–10 mm

Items with colored background are available from stock.

✓

Can be manufactured. Please inquire about delivery periods and minimum order quantities for these items.

#### On request:

##### Smaller quantities

##### Special lengths

- Minimum quantity in 2050 mm extrusion width is 600 kg per length

##### Untrimmed sheets (with extrusion edge)

- sheet width at least 2090 mm in extrusion width 2050 mm
- minimum order quantity 2 t per thickness

##### Other thicknesses in extrusion width 2050 mm

- 2 to 10 mm: minimum order quantity 5 t per thickness

##### Other colors

- 2 to 10 mm: minimum quantity 10 t per grade and 5 t per thickness

##### Cut-to-size sheets

- usually possible from size 100 mm x 25 mm
- Slight deviations from ordered quantity are possible

# 1.5 PLEXIGLAS® LED

For edge lighting (former PLEXIGLAS® EndLighten T)

## SOLID SHEETS | LIGHT GUIDING, CLEAR, EXTRUDED



### Sheets

Color	Color Number	Transmission $\tau_{D65}$	Number of sheets per pallet									
			Thickness in mm, size 3050 x 2050 mm									
			3	4	5	6	8	10	12	15		
<b>PLEXIGLAS® LED</b> Extruded acrylic												
Clear	0E010 SM	TP	92 %	✓	30	✓	✓	✓	✓	✓	✓	
Clear	0E011 L	TP	92 %	✓	✓	✓	20	15	✓	✓	✓	
Clear	0E012 XL	TP	92 %	✓	✓	✓	✓	15	12	✓	✓	
Clear	0E013 XXL	TP	92 %	✓	✓	✓	✓	✓	12	✓	✓	
<b>PLEXIGLAS® LED HC</b> extruded, hard coated (will be discontinued)												
Clear	0E011 HC	TP	92 %	✓	✓	✓	20	✓	✓	–	–	
Clear	0E012 HC	TP	92 %	✓	✓	✓	✓	15	✓	–	–	

The light transmission is measured according to test standard DIN 5036, Part 3. The values may vary depending on the type of measuring equipment used.



Transparent



Items with colored background are available from stock.

#### On request:

#### Other thicknesses

#### Special lengths

- Minimum quantity in 2050 mm extrusion width is 600 kg per length



Can be manufactured. Please inquire about delivery periods and minimum order quantities for these items.



Not available

#### Smaller quantities

#### Untrimmed sheets (with extrusion edge)

- sheet width at least 2090 mm in extrusion width 2050 mm
- minimum order quantity 2 t per thickness



# 1.5 PLEXIGLAS® LED

For side lighting

## SOLID SHEETS | CAST ACRYLIC



### Sheets

Color	Color Number	Transmission $\tau_{D65}$	Number of sheets per pallet					
			Thickness in mm, size 3050 x 2030 mm					
			3	4	5	6	8	10
White	WH46 SC	TP 40% b	15	✓	15	✓	✓	✓

TP

Transparent

b

Constant transmission for thicknesses of 3–10 mm

Items with colored background are available from stock.

✓

Can be manufactured. Please inquire about delivery periods and minimum order quantities for these items.

**On request:**

**Smaller quantities**

# 1.6 PLEXIGLAS® Optical

Hard coated

## SOLID SHEETS | EXTRUDED ACRYLIC



### Sheets

Color	Color Number	Transmission $\tau_{D65}$			Number of sheets per pallet					
					Thickness in mm, size 3050 x 2050 mm					
					2	3	4	5	6	8
Clear	0A570 HC	TP	92%	a	60	40	–	–	–	–
Clear	0A000HC	TP	92%	a	–	–	30	25	20	15

The light transmission is measured according to test standard DIN 5036, Part 3. The values may vary depending on the type of measuring equipment used.

TP

Transparent

a

Constant transmission for all thicknesses

Items with colored background are available from stock.

–

Not available

On request:

Smaller quantities

Special lengths up to 6 m in extrusion width 2050 mm

- Minimum quantity in 2050 mm extrusion width is 600 kg per length

Other grades with hard coating

**Reference:** The one-side surface treatment of PLEXIGLAS® Optical hard coated (HC) offers excellent resistance to abrasion and chemicals.

Both grades are hard coated on one side

# 1.7 PLEXIGLAS® Reflections

(former PLEXIGLAS® Mirror)

## SOLID SHEETS | MIRROR, EXTRUDED ACRYLIC



### Sheets

Color	Color Number	Transmission $\tau_{D65}$	Number of sheets per pallet		
			Thickness in mm, size 3050 x 2050 mm		
			2	3	4
<b>UV-absorbing</b> rear surface metallized and provided with protective coating					
Silver	0Z025	0%	30	30	✓
Silver	0Z025HC*	0%	30	30	✓

\*Hard coating on one side



Items with colored background are available from stock.



Can be manufactured. Please inquire about delivery periods and minimum order quantities for these items.

**On request:**

**Other colors**

**Smaller quantities**

**Other sizes more suitable for cutting to size**

**Reference:** PLEXIGLAS® Reflections are extruded polymethyl methacrylate (PMMA) sheets, with a one-side reflective mirror surface coating. An opaque back paint protects the coating. PLEXIGLAS® Reflections is also available with a one-side hard coat surface.

# 1.8 PLEXIGLAS® Resist

Extruded acrylic (former PLEXIGLAS RESIST®)

## SOLID SHEETS | IMPACT RESISTANT, EXTRUDED ACRYLIC



### Sheets

Type/ Color	Color Number	Transmission $T_{D65}$	Number of sheets per pallet						
			Thickness in mm, size 3050 x 2050 mm						
			2	3	4	5	6	8	10
-45 / Clear	ORA45	TP 91% a	60	40	30	25	20	✓	✓
-65 / Clear	ORA65	TP 91% a	✓	40	30	25	✓	✓	✓
-75 / Clear	ORA75	TP 91% a	60	40	30	25	20	15	✓
-65 / White	WRN65	TL 32% c	✓	40	30	25	✓	–	–

The light transmission is measured according to test standard DIN 5036, Part 3. The values may vary depending on the type of measuring equipment used.



**30 Year Guarantee – PLEXIGLAS® no yellowing.**  
Applies to the following products:

**PLEXIGLAS® Resist – Extruded acrylic**  
Clear, all types

TL	Translucent
TP	Transparent
a	Constant transmission for all thicknesses
c	Mission as a function of thickness

	Items with colored background are available from stock.
✓	Can be manufactured. Please inquire about delivery periods and minimum order quantities for these items.
–	Not available

#### On request:

##### Special lengths

- Minimum quantity in 2050 mm extrusion width is 600 kg per length

##### Untrimmed sheets (with extrusion edge)

- Sheet width at least 2090 mm in extrusion width 2050 mm
- Minimum order quantity 2 t per thickness

##### Other thicknesses in extrusion width 2050 mm

- 2–6 mm standard White: minimum order quantity 5 t per thickness
- 2–10 mm Clear: minimum order quantity 5 t per thickness

##### Other colors (Colored und White)

- 2–6 mm (TL /OP-colors and White): minimum order quantity 10 t per grade and 5 t per thickness
- 2–10 mm (TP-color): minimum order quantity 10 t per grade and 10 t per thickness

#### Other degrees of impact strength

- 2–6 mm standard White: minimum order quantity 5 t per grade and 5 t per thickness
- 2–6 mm (TL /OP-colors and White): minimum order quantity 10 t per grade and 5 t per thickness
- 2–10 mm Clear: minimum order quantity 5 t per thickness
- 2–10 mm (TP-color): minimum order quantity 10 t per grade and 5 t per thickness

#### Cut-to-size sheets

- Usually possible from size 100 mm x 25 mm
- Slight deviations from ordered quantity are possible

# 1.9 PLEXIGLAS® Satinice

Cast acrylic (former PLEXIGLAS SATINICE®)

## SOLID SHEETS | LIGHT DIFFUSING, CAST ACRYLIC



### Sheets

Color	Color Number	Color	Transmission $\tau_{D65}$	Number of sheets per pallet									
				Thickness in mm, size 3050 x 2030 mm						3000 x 2000 mm			
				3	4	5	6	8	10	15	20		
One satin surface													
Crystal	0F00 SC		TP 92% a	15	15	15	9	9	9	–	–		
Coconut	WH02 SC		TL 44% b	15	✓	15	✓	✓	✓	–	–		
Black Panther	9H01 SC		OP 0% b	15	✓	✓	✓	✓	✓	–	–		
Two satin surfaces													
Crystal	0F00 DC		TP 92% a	15	15	15	9	9	9	5	3		
Coconut	WH02 DC		TL 44% b	✓	✓	✓	9	✓	9	✓	✓		
Snow	WH10 DC		TL 70% b	15	15	15	9	9	9	5	3		
Sunshine	1H17 DC		TL 41% b	✓	✓	✓	9	✓	✓	–	–		
Orange	2C02 DC		TP 54% a	✓	✓	✓	9	✓	✓	–	–		
Mandarin	2H08 DC		TL 39% b	✓	✓	✓	9	✓	✓	–	–		
Cherry	3C01 DC		TP 4% a	✓	✓	✓	9	✓	✓	–	–		
Strawberry	3C04 DC		TP 21% a	✓	✓	✓	9	✓	✓	–	–		

The colors shown here are only meant as a guideline. Please use our samples to determine the right color.



**30 Year Guarantee – PLEXIGLAS® no yellowing.**  
Applies to the following products:

**PLEXIGLAS® Satinice** – cast acrylic, one satin surface: Crystal  
**PLEXIGLAS® Satinice** – cast acrylic, two satin surfaces: Crystal

TP	Transparent	a	Constant transmission for all thicknesses	–	Not available
TL	Translucent	b	Constant transmission for thicknesses of 3–10 mm		Items with colored background are available from stock.
OP	Opaque	✓	Can be manufactured. Please inquire about delivery periods and minimum order quantities for these items.		

**On request:**

**Smaller quantities**

**Other colors**

# 1.9 PLEXIGLAS® Satinice

Cast acrylic (former PLEXIGLAS SATINICE®)

## SOLID SHEETS | LIGHT DIFFUSING, CAST ACRYLIC



### Sheets

Color	Color Number	Color	Transmission $\tau_{D65}$				Number of sheets per pallet							
							Thickness in mm, size 3050x2030 mm							3000x2000 mm
							3	4	5	6	8	10	15	20
Two satin surfaces														
Lollipop	4H12 DC		TL	49%	b	✓	✓	✓	✓	✓	✓	–	–	
Sky Blue	5C01 DC		TP	5%	a	✓	✓	✓	9	✓	✓	–	–	
Laguna	5H74 DC		TL	45%	b	✓	✓	✓	9	✓	✓	–	–	
Ice Green	6C03 DC		TP	90%	a	✓	✓	✓	9	✓	✓	–	–	
Kiwi	6H07 DC		TL	47%	b	✓	✓	✓	9	✓	✓	–	–	
Grass	6H55 DC		TL	46%	b	✓	✓	✓	9	✓	✓	–	–	
Carbon	7C17 DC		TP	2%	a	✓	✓	✓	9	✓	✓	–	–	
Asfalto	7H08 DC		TL	6%	b	✓	✓	✓	✓	✓	✓	–	–	
Terra	8C01 DC		TP	16%	a	✓	✓	✓	9	✓	✓	–	–	
Graphit	9H02 DC		TL	1%	b	✓	✓	✓	9	✓	✓	–	–	
TREND COLORS 2015														
Indian Summer	3C13 DC		TP	13%	a	✓	✓	✓	9	✓	✓	–	–	
TREND COLORS 2016														
Melon Red	3H04 DC		TL	52%	b	✓	✓	✓	9	✓	✓	–	–	
Ice Blue	5H03 DC		TL	61%	b	✓	✓	✓	9	✓	✓	–	–	
TREND COLORS 2018														
Plum	4H01 DC		TL	41%	b	✓	✓	✓	9	✓	✓	–	–	

The colors shown here are only meant as a guideline. Please use our samples to determine the right color.

TP	Transparent
TL	Translucent
a	Constant transmission for all thicknesses

On request:

Smaller quantities

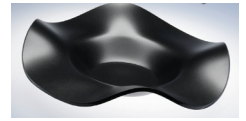
b	Constant transmission for thicknesses of 3–10 mm
	Items with colored background are available from stock.
✓	Can be manufactured. Please inquire about delivery periods and minimum order quantities for these items.
–	Not available

Other colors

# 1.9 PLEXIGLAS® Satinice

Extruded acrylic

## SOLID SHEETS | LIGHT DIFFUSING, COEXTRUDED ACRYLIC



### Sheets

Color	Color Number	Transmission $\tau_{D65}$		Number of sheets per pallet						
				Thickness in mm, size 3050 x 2050 mm						
				2	3	4	5	6	8	10
<b>One satin surface</b>										
Crystal	0M033 SC	TP	92%	✓	40	✓	✓	✓	✓	✓
Snow	WM513 SC	TL	70%	✓	40	✓	✓	✓	✓	✓
Black Panther	9M805 SC	OP	0%	✓	✓	✓	✓	✓	✓	✓
<b>Two satin surfaces</b>										
Crystal	0M033 DC	TP	92%	✓	✓	✓	✓	✓	✓	✓
Snow	WM513 DC	TL	70%	✓	40	✓	✓	✓	✓	✓



**30 Year Guarantee – PLEXIGLAS® no yellowing.**  
Applies to the following products:

**PLEXIGLAS® Satinice** – extruded acrylic, one satin surface: Crystal  
**PLEXIGLAS® Satinice** – extruded acrylic, two satin surfaces: Crystal

TP	Transparent
TL	Translucent
OP	Opaque

#### On request:

#### Smaller quantities

#### Special lengths

- Minimum quantity in 2050 mm extrusion width is 600 kg per length

#### Untrimmed sheets (with extrusion edge)

- Sheet width at least 2090 mm in extrusion width 2050 mm
- Minimum order quantity 2 t per thickness



Can be manufactured. Please inquire about delivery periods and minimum order quantities for these items.



Items with colored background are available from stock.

#### Other thicknesses in extrusion width 2050 mm

- 2 to 10 mm: minimum order quantity 5 t per thickness

#### Other colors

- 2 to 10 mm: minimum quantity 10 t per grade and 5 t per thickness

#### Cut-to-size sheets

- generally possible from size 100 mm x 25 mm
- slight deviations from ordered quantity are possible

# 1.9 PLEXIGLAS® Satinice

Optimally light diffusing (former PLEXIGLAS® Satin Ice)

## SOLID SHEETS | EXTRUDED ACRYLIC



### Sheets

Color	Color Number	Transmission $\tau_{D65}$	Number of sheets per pallet				
			Thickness in mm, size 3050 x 2050 mm				
			2	3	4	5	6
Clear	0D010 DF	TL 83% c	✓	20	✓	✓	✓

TL

Translucent

c

Mission as a function of thickness

✓

Can be manufactured. Please inquire about delivery periods and minimum order quantities for these items.

Items with colored background are available from stock.

#### On request:

##### Smaller quantities

##### Special lengths

- Minimum quantity in 2050 mm extrusion width is 600 kg per length

##### Untrimmed sheets (with extrusion edge)

- Sheet width at least 2090 mm in extrusion width 2050 mm
- Minimum order quantity 2 t per thickness

#### Other thicknesses in extrusion width 2050 mm

- 2 to 6 mm: minimum quantity 5 t per thickness

#### Other colors

- 2 to 6 mm: minimum quantity 10 t per grade and 5 t per thickness

#### Cut-to-size sheets

- generally possible from size 100 mm x 25 mm
- slight deviations from ordered quantity are possible



# 1.9 PLEXIGLAS® Satinice

Information Section (former PLEXIGLAS SATINICE® resp. PLEXIGLAS® Satin Ice)

## SOLID SHEETS



### PLEXIGLAS® Satinice – cast acrylic

The light transmission is given as a typical value for 3 mm thickness. Measurement is performed with the textured side facing the light source. If the textured side is turned away from the light source, the transmittance may be slightly lower due to the texture. Exact values cannot be measured for technical reasons.

The material conforms to ISO 7823-1 and is largely UV-absorbing; partially UV-transmitting in some grades at smaller thicknesses.

We supply cut-to-size sheets from size 100 × 25 mm. Slight deviations from ordered quantity are possible. The color may vary slightly from batch to batch.

The reverse side of translucent or opaquely colored solid sheets may differ slightly from the controlled service side that is marked with the grade.

Translucent and opaque (pigmented) grades may show slightly different bonding behavior on their top surface and on the reverse. It is recommended to perform prior tests.

Special grades are made to order. The entire batch or a multiple thereof is delivered.

The delivered quantity may be more than ordered.

**Please state the net number of sheets required in your order.** We will be pleased to state delivery periods, prices and other conditions on request.

### PLEXIGLAS® Satinice – extruded acrylic

The light transmission is given as a typical value for 3 mm thickness.

It is measured according to test standard DIN 5036, Part 3. The values may vary depending on the type of measuring equipment used.

The material conforms to ISO 7823-2 and is largely UV-absorbing; partially UV-transmitting in some grades at smaller thicknesses.

The reverse side of translucent or opaquely colored solid sheets may differ slightly from the controlled service side that is marked with the grade.

Special grades are made to order. The entire batch is delivered, quantities of up to +/–10 % over or under the order may be supplied.

**Please state the net number of sheets required in your order.** We will be pleased to state delivery periods, prices and other conditions on request.

# 1.10 PLEXIGLAS® Solar

## SOLID SHEETS



### Sheets

Color	Color Number	Transmission $\tau_{D65}$			Number of sheets per pallet		
					Thickness in mm, size 3050 x 2050 mm		
					3	4	5
Clear	0Z023	TP	92%	a	✓	✓	✓

TP

Transparent

✓

Can be manufactured. Please inquire about delivery periods and minimum order quantities for these items.

a

Constant transmission for all thicknesses

On request:

Other sizes

Other thicknesses

### Reference:

Applications:

- cover for light-weight solar thermal energy and photovoltaic modules
- semi-finished material for hot embossing of radial and linear Fresnel lenses, e. g. for concentrating photovoltaics

PLEXIGLAS® Solar 0Z023 is an extruded acrylic sheet material (polymethyl methacrylate, PMMA) that is highly weather-resistant and transparent.

## 1.11 PLEXIGLAS® Soundstop

(former PLEXIGLAS SOUNDSTOP®)

### SOLID SHEETS | WIND AND NOISE BARRIER



#### Properties

- sound-reflecting, break-resistant, highly transparent
- extruded or cast transparent grades
- cast non-transparent grade
- in Clear, seven transparent and five non-transparent colors
- available with embedded polyamide threads for sliver retention
- available with integrated bird-deterrent markings
- various functional surfaces available
- meet the requirements of ZTV-Lsw 06 (German regulations for noise barriers along roads), EN 1793 and 1794

#### Physical forms

solid sheets in 15, 20 and 25 mm (transparent elements) or 12 mm thickness (non-transparent elements)

On request:

Special sizes

Quantities for the extruded version

# 1.12 PLEXIGLAS® Textures

(former PLEXIGLAS® Textured)

## SOLID SHEETS | TEXTURED EXTRUDED ACRYLIC



### Sheets

Decor	Color Number	Color	Transmission $\tau_{D65}$	Size in mm	Number of sheets per pallet				
					3	4	5	6	8
Clear Honeycomb	0A000 W		TP 92% c	2500 × 1650	40	✓	✓	✓	✓
Clear Honeycomb	0A000 W		TP 92% c	2050 × 1650	30	✓	✓	✓	✓
Clear Pearl	0A000 P		TP 92% c	2050 × 1650	30	✓	✓	✓	✓
Clear Pyramid	0A000 Z		TP 92% c	2050 × 1650	30	✓	✓	✓	✓
Clear Ribbed	0A000 R		TP 92% c	2050 × 1650	30	✓	✓	✓	✓
Clear Raindrop/Pinspot	0A000 TK		TP 92% c	3050 × 2050	20	✓	✓	✓	✓
Clear Ice Crystal	0A000 E		TP 92% c	3050 × 2050	20	20	✓	10	✓
Brown Ice Crystal	8A470 E		TP 62% c	3050 × 2050	✓	✓	✓	10	✓
Clear Bark	0A000 B		TP 92% c	3050 × 1650	✓	25	✓	20	✓
Clear Crimp	0A000 CL		TP 92% c	3050 × 1650	✓	✓	✓	20	✓

The light transmission is given as a typical value for 3 mm thickness. Measurement is performed with the textured side facing the light source. If the textured side is turned away from the light source, the transmittance may be slightly lower due to the texture. Exact values cannot be measured for technical reasons. The light transmission is measured according to test standard DIN 5036, Part 3. The values may vary depending on the type of measuring equipment used. All grades conform to ISO 7823-2, are Light-diffusing, UV-absorbing, (slightly UV-transmitting at less than 3 mm thickness)

TP	Transparent
c	Transmission as a function of thickness

#### On request:



#### Smaller quantities

#### Other lengths from 1200 to 7500 mm

- Minimum quantity 600 kg per length

#### Untrimmed sheets (with extrusion edge)

- Minimum quantity 2 t per thickness

	Items with colored background are available from stock.
	Can be manufactured. Please inquire about delivery periods and minimum order quantities for these items.

#### Other thicknesses from 3 to 8 mm

- Minimum order quantity 2 t per thickness

#### Other colors

- minimum quantity 5 t per grade and 2 t per thickness

#### Other properties, e. g. impact strength

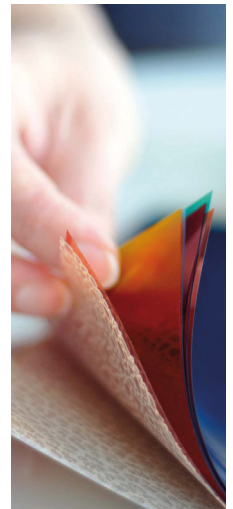
- minimum quantity 5 t per grade and 2 t per thickness

## 2.0 FILMS

### PLEXIGLAS® FILMS

PLEXIGLAS® FILMS OFFER A HIGH LEVEL OF FUNCTIONALITY AND ARE SPECIFICALLY DESIGNED TO THE REQUIREMENTS OF SPECIFIC MARKETS AND APPLICATIONS. WE KEEP IMPROVING OUR PRODUCTS IN COLLABORATION WITH OUR CUSTOMERS AND INCORPORATE NEW SOLUTIONS.

PLEXIGLAS® Films consist of polymethyl methacrylate (PMMA) and contain varying degrees of UV absorbers. They are weatherproof, UV-absorbent, scratch resistant completely transparent, easy to form and to print.



### 2.1 PLEXIGLAS® Resist

**A LARGE RANGE OF PLEXIGLAS® RESIST FILMS IS AVAILABLE FOR THE FOLLOWING APPLICATIONS:**

- Decorative surfaces
- Electronic displays
- Glass fiber-reinforced polyester sheets
- High pressure laminates
- Medical diagnostics
- PVC lamination
- TCM traffic signs, traffic control systems
- Labels

**PLEASE CONTACT US.**

## 3.0 MULTI-SKIN SHEETS

### PLEXIGLAS® MULTI-SKIN SHEETS

PLEXIGLAS® multi-skin sheets are guaranteed weather-resistant, easy to install, heat-protective, hail-resistant, high light transmitting, tough, isolating - in and around the house.



#### 3.1 PLEXIGLAS® Alltop

(former PLEXIGLAS ALLTOP®)

#### 3.2 PLEXIGLAS® Heatstop

(former PLEXIGLAS HEATSTOP®)

#### 3.3 PLEXIGLAS® Resist

(former PLEXIGLAS RESIST®)

## 3.1 PLEXIGLAS® Alltop

(former PLEXIGLAS ALLTOP®)

**MULTI-SKIN SHEETS | ALL AROUND WATER-DISPERSING,  
HIGHEST LIGHT-TRANSMISSION**



### Sheets

Color	Color Number	Color	NO DROP	Thick-ness (mm)	Web spacing (mm)	Width (mm)	Trans-mission $\tau_{D65}$	Number of sheets per pallet (Length in mm)							
								2000	2500	3000	3500	4000	5000	6000	7000
SDP															
Clear	29080		●	16	64	980	91%	✓	✓	✓	45	45	35	30	30
			●	16	64	1200	91%	✓	✓	✓	✓	35	30	25	✓



**30 Year Guarantee – PLEXIGLAS® no yellowing.**  
Applies to all products listed above.



Items with colored background are available from stock from March until October.



Can be manufactured. Please inquire about delivery 40 periods and minimum order quantities for these items.

**On request:**

**Other colors**

**Other lengths from 1000 mm and 10 sheets per length**

**Additionally supplied in SDP 16/1053-64**

**Minimum order quantities 2 tons**

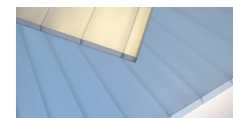
### Reference:

- In Alltop grade, the reliably water-dispersing NO DROP coating is applied to both surfaces and inside the cavities.
- The open ends of all sheets over 2000 mm long are closed by means of an adhesive PE Tape.
- PLEXIGLAS® multi-skin sheets less than 2000 mm long are supplied without end closure, but the stack of sheets on the pallet is packaged with dust-tight material.



## 3.2 PLEXIGLAS® Heatstop

(former PLEXIGLAS HEATSTOP®)

### MULTI-SKIN SHEETS | HEAT REFLECTING, EXTRUDED ACRYLIC



#### Sheets

Color	Color Number	Color	AAA	NO DROP	Thick-ness (mm)	Web spacing (mm)	Width (mm)	Trans-mission $\tau_{D65}$	Number of sheets per pallet (Length in mm)							
									2000	2500	3000	3500	4000	5000	6000	7000
SDP 16																
Cool Blue	WZ030		●		16	64	980	20%	✓	✓	✓	✓	45	35	30	30
			●		16	64	1200	20%	✓	✓	✓	✓	35	30	25	25
SSP																
Cool Blue	WZ009			●	32	32	1230	18%	✓	✓	20	✓	20	20	20	20



items with colored background are available from stock from March until October.



can be manufactured. Please inquire about delivery periods and minimum order quantities for these items.

On request:

Other colors

Other lengths from 1000 mm and 10 sheets per length

Minimum order quantities 2 tons

#### Reference:

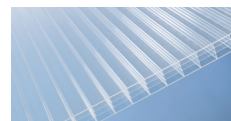
- The open ends of all sheets over 2000 mm long are closed by means of an adhesive PE Tape.
- PLEXIGLAS® multi-skin sheets less than 2000 mm long are supplied without end closure, but the stack of sheets on the pallet is packaged with dust-tight material.
- The color may vary slightly from batch to batch.
- AntiAlgaeApplication (AAA)**  
The AAA coating, based on advanced nanotechnology, is a further development of the successful NO DROP coating, which has proven its worth over many years. It is directly applied to the sheet in an additional process during production. Due to the coating, algae, mosses, pollen, and other forms of soiling lose the ability to adhere to the sheet, and may even be immediately and completely decomposed, by the action of natural UV radiation from the sun. In combination with the well-known NO DROP effect, the next rainfall can almost completely rinse away the residues of the decomposed soiling.
- NO DROP coating**  
This coating applied to one side causes rainwater or condensation to form a film and flow off evenly. If the NO DROP surface is installed facing inwards, the formation of water droplets is suppressed. When installed facing outwards, the sheets are more easily cleaned by the rain. The coated side is marked at the edge and on the protective masking.
- Heatstop® Cool Blue Effect**  
PLEXIGLAS® Heatstop Cool Blue multi-skin sheet uses a special technology for effectively reducing solar heat radiation. This effect is reinforced by a specially chosen color that people associate with pleasant temperatures, thus enhancing their well-being. The Heatstop Cool Blue coating gives the sheets an attractive golden surface sheen. Viewed from below, they have a pleasantly cool bluish tinge, as befits their function, with an iridescent effect. The color impression may vary depending on viewing angle and lighting conditions.



## 3.3 PLEXIGLAS® Resist

(former PLEXIGLAS RESIST®)

### MULTI-SKIN SHEETS | IMPACT RESISTANT, EXTRUDED ACRYLIC



#### Sheets

Color	Color Number	Color	AAA	Thick- ness (mm)	Web spacing (mm)	Width (mm)	Trans- mission $\tau_{D65}$	Number of sheets per pallet (Length in mm)							
								2000	2500	3000	3500	4000	5000	6000	7000
<b>SDP 16</b>															
Clear	ORS30		●	16	64	980	86%	45	45	45	45	45	35	30	30
			●	16	64	1200	86%	45	45	40	35	35	30	25	25
Diffuse	ORS09D		●	16	64	980	85%	✓	✓	✓	✓	45	35	30	✓
			●	16	64	1200	85%	✓	✓	✓	✓	35	✓	25	✓
White	WRS30		●	16	64	980	74%	✓	✓	45	45	45	35	30	30
			●	16	64	1200	74%	✓	✓	40	35	35	30	25	25
Grey	7RS30		●	16	64	980	45%	✓	✓	✓	✓	✓	✓	✓	✓
			●	16	64	1200	45%	✓	✓	✓	✓	✓	✓	✓	✓



**30 Year Guarantee – PLEXIGLAS® no yellowing.**  
Applies to the following products:

#### PLEXIGLAS® Resist SDP 16

- Clear ORS30 and Diffuse ORS09D



items with colored background are available from stock from March until October.

**On request:**

**Other colors**



can be manufactured. Please inquire about delivery periods and minimum order quantities for these items.

**Other lengths from 1000 mm and 10 sheets per length**

**Minimum order quantities 2 tons**

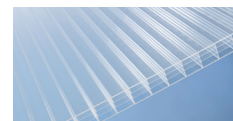
#### Reference:

- **AntiAlgaeApplication (AAA)**  
The AAA coating, based on advanced nanotechnology, is a further development of the successful NO DROP coating, which has proven its worth over many years. It is directly applied to the sheet in an additional process during production. Due to the coating, algae mosses, pollen, and other forms of soiling lose the ability to adhere to the sheet, and may even be immediately and completely decomposed, by the action of natural UV radiation from the sun. In combination with the well-known NO DROP effect, the next rainfall can almost completely rinse away the residues of the decomposed soiling.
- **The open ends of all sheets over 2000 mm long are closed by means of an adhesive PE Tape.**
- **PLEXIGLAS® multi-skin sheets less than 2000 mm long are supplied without end closure, but the stack of sheets on the pallet is packaged with dust-tight material.**

## 3.3 PLEXIGLAS® Resist

(former PLEXIGLAS RESIST®)

### MULTI-SKIN SHEETS | IMPACT RESISTANT, EXTRUDED ACRYLIC



#### Sheets

Color	Color Number	Color	NO DROP	Thick- ness (mm)	Web spacing (mm)	Width (mm)	Trans- mission $\tau_{D65}$	Number of sheets per pallet (Length in mm)							
								2000	2500	3000	3500	4000	5000	6000	7000
S5P															
Clear	00721		●	32	32	1230	68%	✓	✓	✓	✓	20	20	20	20
White	WRS19			32	32	1230	45%	✓	✓	✓	✓	20	20	20	20
Grey	7RS01		●	32	32	1230	41%	✓	✓	✓	✓	✓	✓	✓	✓



**30 Year Guarantee – PLEXIGLAS® no yellowing.**  
Applies to the following products:

**PLEXIGLAS® Resist S5P**  
• Clear 00721



Items with colored background are available from stock from March until October.

**On request:**  
**Other colors**



Can be manufactured. Please inquire about delivery periods and minimum order quantities for these items.

**Other lengths from 1000 mm and 10 sheets per length**  
**Minimum order quantities 2 tons**

#### Reference:

- **NO DROP coating**  
This coating applied to one side causes rainwater or condensation to form a film and flow off evenly. If the NO DROP surface is installed facing inwards, the formation of water droplets is suppressed. When installed facing outwards, the sheets are more easily cleaned by the rain. The coated side is marked at the edge and on the protective masking.
- The open ends of all sheets over 2000 mm long are closed by means of an adhesive PE Tape.
- PLEXIGLAS® multi-skin sheets less than 2000 mm long are supplied without end closure, but the stack of sheets on the pallet is packaged with dust-tight material.

## 4.0 CORRUGATED SHEETS

### PLEXIGLAS® CORRUGATED SHEETS

PLEXIGLAS® WP corrugated sheets are extruded from impact-modified acrylic (polymethyl methacrylate, PMMA) – tough, easy to machine, easy to install, flexural strength and weather resistance guaranteed.



#### 4.1 PLEXIGLAS® Heatstop

(former PLEXIGLAS HEATSTOP®)

#### 4.2 PLEXIGLAS® Resist

(former PLEXIGLAS RESIST® and PLEXIGLAS® BASIC)


# 4.1 PLEXIGLAS® Heatstop

(former PLEXIGLAS HEATSTOP®)

## CORRUGATED SHEETS | HEAT REFLECTING, EXTRUDED ACRYLIC



### Sheets

Color	Color Number	Color	Width (mm)	Transmission $\tau_{D65}$	Number of sheets per pallet (length [direction of water flow] in mm)							
					2000	2500	3000	3500	4000	5000	6000	7000
PLEXIGLAS® Heatstop WP 76/18/3												
Cool Blue	WZ006		1045	22%	✓	✓	✓	✓	40	30	30	✓

Thickness approx. 3 mm



Items with colored background are available from stock from March until October.



Can be manufactured. Please inquire about delivery periods and minimum order quantities for these items.

On request:

Other colors

Minimum order quantities 2 tons

### Reference:

- Lengths of more than 4 m are storage lengths, not installation lengths!
- The color may vary slightly from batch to batch.
- **Heatstop Effect and Color**  
PLEXIGLAS® Heatstop Cool Blue WP 76/18 sheets use a special technology for effectively reducing solar heat radiation. This effect is reinforced by a specially chosen color that people associate with pleasant temperatures, thus enhancing their well-being. The Heatstop Cool Blue coating gives the sheets an attractive golden surface sheen. Viewed from below, they have a pleasantly cool bluish tinge, as befits their function. This color has an iridescent effect. The color impression may vary depending on the viewing angle and lighting conditions. In addition to these benefits, the Heatstop Cool Blue coating makes it possible to achieve interesting design and lighting effects in many applications.

## 4.2 PLEXIGLAS® Resist

(former PLEXIGLAS RESIST® and PLEXIGLAS® BASIC)

### CORRUGATED SHEETS | IMPACT RESISTANT, EXTRUDED ACRYLIC



#### Sheets

Color	Color Number	Color	Width (mm)	Trans- mission τ <sub>D65</sub>	Number of sheets per pallet (length [direction of water flow] in mm)							
					2000	2500	3000	3500	4000	5000	6000	7000
PLEXIGLAS® Resist WP 76/18/3												
Clear	0A001 Smooth		1045	up to 92%	60	60	60	50	40	30	30	✓
Clear	0A001 W		1045	up to 92%	60	60	60	50	40	30	30	✓
Clear	0A001 C		1045	up to 92%	✓	✓	✓	✓	✓	✓	30	✓
Grey	7RW01 Smooth		1045	45%	✓	✓	✓	✓	✓	✓	✓	✓
Grey	7RW01 W		1045	45%	✓	✓	✓	✓	✓	✓	✓	✓
Grey	7RW01 C		1045	45%	✓	✓	✓	✓	✓	✓	✓	✓
Brown	8A001 W		1045	55%	60	60	60	50	40	30	30	✓
Brown	8A003 C		1045	75%	✓	✓	✓	✓	✓	✓	30	✓
PLEXIGLAS® Resist WP and TP 76/18/1,8*												
Clear	0R005 Smooth		1045	up to 92%	100	100	100	–	50	✓	✓	✓
Clear	0R005 C		1045	up to 92%	✓	✓	✓	–	✓	✓	✓	✓

Thickness approx. 3 mm

\*Thickness of the WP and TP 76/18/1.8 is approx. 1.8 mm



Items with colored background are available from stock from March until October.

– not available



Can be manufactured. Please inquire about delivery periods and minimum order quantities for these items.

**On request:**  
**Other colors**

**Other lengths from 10 sheets**



**30 Year Guarantee – PLEXIGLAS® no yellowing.**

Applies to the following products:

**PLEXIGLAS® Resist WP 76/18/3**

Clear 0A001 Smooth/W/C

**PLEXIGLAS® Resist WP 177/51/3 and TP 76/18/1,8**

Clear 0R005 Smooth/C

#### Reference:

- Lengths of more than 4 m are storage lengths, not installation lengths!





## 4.2 PLEXIGLAS® Resist

(former PLEXIGLAS RESIST®)

### CORRUGATED SHEETS | IMPACT RESISTANT, EXTRUDED ACRYLIC



#### Sheets

Color	Color Number	Color	Width (mm)	Transmission $\tau_{D65}$	Number of sheets per pallet (length [direction of water flow] in mm)									
					2000	2500	3000	3100	3300	3500	4000	5000	6000	7000
PLEXIGLAS® Resist WP 130/30/3														
Clear	0A001 Smooth		1000	up to 92%	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Clear	0A001 W		1000	up to 92%	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
PLEXIGLAS® Resist WP 177/51/3														
Clear	0A001 Smooth		920	up to 92%	✓	50	✓	✓	✓	✓	✓	✓	✓	✓
Clear	0A001 W		920	up to 92%	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓

Thickness approx. 3 mm



**30 Year Guarantee – PLEXIGLAS® no yellowing.**  
Applies to the following products:

**PLEXIGLAS® Resist WP 130/30/3**  
Clear 0A001 Smooth/W

**PLEXIGLAS® Resist WP 177/51/3**  
Clear 0A001 Smooth/W



Can be manufactured. Please inquire about delivery periods and minimum order quantities for these items.



Items with colored background are available from stock from March until October.

**On request:**

**Other colors**

**Other lengths from 10 sheets**

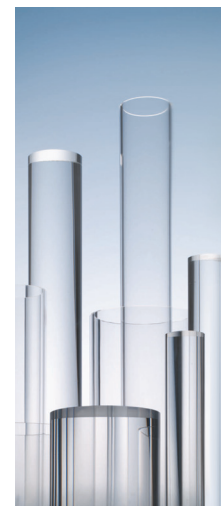
#### Hinweis:

- Lengths of more than 4 m are storage lengths, not installation lengths!

## 5.0 TUBES

### PLEXIGLAS® TUBES

PLEXIGLAS® tubes are ideally suitable for architectural interior and exterior lighting, contemporary furniture, luxury brand merchandizing, store fixtures, P.O.P and trade show displays, industrial pneumatic delivery and conveying systems and decorative architectural features.



### 5.1 PLEXIGLAS® XT

- Clear
- White

### 5.2 PLEXIGLAS® Satinice

(former PLEXIGLAS Satin Ice)

### 5.3 PLEXIGLAS® Special programme

# 5.1 PLEXIGLAS® XT

Clear

## TUBES | EXTRUDED ACRYLIC



### Tubes – Clear 0A070

Diameter in mm		Wall thickness in mm	Weight at nom.dim. kg/m	Tolerance in mm			Quantity delivered. Units per small pack (length in mm)	Quantity delivered. Units per standard pack (length in mm)	Quantity delivered. Units per large pack (length in mm)
Outer	Inner			Outer Diameter	Wall thickness	Length	2000	2000	2000
5	3*	1	0.015	±0.3	±0.20	±0/+5	50	250	2500
6	3.5*	1.25	0.022	±0.3	±0.20	±0/+5	50	250	2500
6.5	4*	1.25	0.025	±0.3	±0.20	±0/+5	50	250	2500
7	5*	1	0.022	±0.3	±0.20	±0/+5	50	250	2500
8	4*	2	0.045	±0.3	±0.30	±0/+5	25	125	2000
10	7	1.5	0.048	±0.3	±0.20	±0/+5	25	125	2000
	6	2	0.060	±0.3	±0.25	±0/+5	25	125	2000
12	10*	1	0.041	±0.3	±0.20	±0/+5	25	125	1800
	8	2	0.075	±0.3	±0.25	±0/+5	25	125	1800
13	10	1.5	0.064	±0.3	±0.25	±0/+5	25	125	1500
	9	2	0.082	±0.3	±0.25	±0/+5	25	125	1500
15	13*	1	0.052	±0.3	±0.20	±0/+5	25	125	1500
	11	2	0.097	±0.3	±0.25	±0/+5	25	125	1500
	10	2.5	0.117	±0.3	±0.30	±0/+5	25	125	1500
16	12	2	0.105	±0.3	±0.25	±0/+5	25	125	1500
20	18*	1	0.071	±0.3	±0.20	±0/+5	5	25	1300
	16	2	0.135	±0.3	±0.25	±0/+5	5	25	1300
	14	3	0.191	±0.3	±0.30	±0/+5	5	25	1300
25	21	2	0.172	±0.3	±0.25	±0/+5	5	25	1300
	19	3	0.247	±0.3	±0.30	±0/+5	5	25	1300
30	26	2	0.209	±0.5	±0.25	±0/+5	5	25	500
	24	3	0.303	±0.5	±0.30	±0/+5	5	25	500
	22	4	0.389	±0.5	±0.35	±0/+5	5	25	500
	20	5	0.467	±0.5	±0.40	±0/+5	5	25	500
38	32	3	0.392	±0.5	±0.30	±0/+5	5	25	300

transparent, both sides glossy, UV-transmitting

\* Special lengths are only available from November until March.



**30 Year Guarantee – PLEXIGLAS® no yellowing.**  
Applies to all products listed above.



items with colored background are available from stock



# 5.1 PLEXIGLAS® XT

Clear

## TUBES | EXTRUDED ACRYLIC



### Tubes – Clear 0A070

Diameter in mm		Wall thickness in mm	Weight at nom.dim. kg/m	Tolerance in mm			Quantity delivered. Units per small pack (length in mm)	Quantity delivered. Units per standard pack (length in mm)	Quantity delivered. Units per large pack (length in mm)
Outer	Inner			Outer Diameter	Wall thickness	Length	2000	2000	2000
40	36	2	0.284	±0.5	±0.25	±0/+5	5	25	300
	34	3	0.415	±0.5	±0.30	±0/+5	5	25	300
	32	4	0.538	±0.5	±0.35	±0/+5	5	25	300
	30	5	0.654	±0.5	±0.40	±0/+5	5	25	300
50	46	2	0.359	±0.5	±0.25	±0/+5	2	10	210
	44	3	0.527	±0.5	±0.30	±0/+5	2	10	210
	42	4	0.688	±0.5	±0.35	±0/+5	2	10	210
	40	5	0.841	±0.5	±0.40	±0/+5	2	10	210
60	56	2	0.433	±0.6	±0.25	±0/+5	2	10	140
	54	3	0.639	±0.6	±0.35	±0/+5	2	10	140
	52	4	0.837	±0.6	±0.35	±0/+5	2	10	140
	50	5	1.028	±0.6	±0.40	±0/+5	2	10	140
70	64	3	0.751	±0.7	±0.35	±0/+5	2	10	100
	62	4	0.986	±0.7	±0.40	±0/+5	2	10	100
	60	5	1.214	±0.7	±0.40	±0/+5	2	10	100
80	70	3	0.863	±0.8	±0.35	±0/+5	2	10	80
	72	4	1.136	±0.8	±0.40	±0/+5	2	10	80
	74	5	1.401	±0.8	±0.45	±0/+5	2	10	80
90	84	3	0.975	±0.9	±0.35	±0/+5	7	33	–
	80	5	1.588	±0.9	±0.45	±0/+5	7	33	–
100	94	3	1.087	±1.0	±0.35	±0/+5	6	30	–
	92	4	1.435	±1.0	±0.40	±0/+5	6	30	–
	90	5	1.775	±1.0	±0.45	±0/+5	6	30	–
110	104	3	1.199	±1.1	±0.35	±0/+5	6	27	–
	100	5	1.962	±1.1	±0.45	±0/+5	6	27	–
120	114	3	1.312	±1.2	±0.35	±0/+5	5	24	–
	110	5	2.149	±1.2	±0.45	±0/+5	5	24	–
133	127	3	1.457	±1.3	±0.35	±0/+5	4	24	–
	123	5	2.391	±1.3	±0.50	±0/+5	4	24	–

transparent, both sides glossy, UV-transmitting



**30 Year Guarantee – PLEXIGLAS® no yellowing.**  
Applies to all products listed above.

items with colored background are available from stock

– not available

# 5.1 PLEXIGLAS® XT

Clear

## TUBES | EXTRUDED ACRYLIC



### Tubes – Clear 0A070

Diameter in mm		Wall thickness in mm	Weight at nom.dim. kg/m	Tolerance in mm			Quantity delivered. Units per small pack (length in mm)	Quantity delivered. Units per standard pack (length in mm)	Quantity delivered. Units per large pack (length in mm)
Outer	Inner			Outer Diameter	Wall thickness	Length	2000	2000	2000
150	144	3	1.648	±1.5	±0.40	±0/+5	4	21	–
	142	4	2.182	±1.5	±0.45	±0/+5	4	21	–
	140	5	2.709	±1.5	±0.50	±0/+5	4	21	–
180	172	4	2.631	±1.5	±0.45	±0/+5	3	24	–
200	194	3	2.208	±2.0	±0.40	±0/+5	2	20	–
	192	4	2.929	±2.0	±0.50	±0/+5	2	20	–
	190	5	3.643	±2.0	±0.55	±0/+5	2	20	–
250	242	4	3.679	±2.0	±0.50	±0/+5	1	12	–
	240	5	4.580	±2.0	±0.55	±0/+5	1	12	–
300	292	4	4.424	±5.0	±0.55	±0/+5	1	9	–
	290	5	5.511	±5.0	±0.65	±0/+5	1	9	–
400	392	4	5.922	±5.0	±0.55	±0/+5	1	5	–
	390	5	7.383	±5.0	±0.65	±0/+5	1	5	–
500	492	4	7.417	±6.0	±0.55	±0/+5	1	4	–
	490	5	9.253	±6.0	±0.65	±0/+5	1	4	–

transparent, both sides glossy, UV-transmitting



**30 Year Guarantee – PLEXIGLAS® no yellowing.**  
Applies to all products listed above.



items with colored background are available from stock



not available

## 5.1 PLEXIGLAS® XT

White

### TUBES | EXTRUDED ACRYLIC



#### Tubes – White WN370

Diameter in mm		Wall thickness in mm	Weight at nom.dim. kg/m	Tolerance in mm			Quantity delivered. Units per small pack (length in mm)	Quantity delivered. Units per standard pack (length in mm)	Quantity delivered. Units per large pack (length in mm)
Outer	Inner			Outer Diameter	Wall thickness	Length	2000	2000	2000
150	144	3	1.648	±1.5	±0.40	±0/+5	4	21	–
200	194	3	2.208	±2.0	±0.40	±0/+5	2	20	–

transparent, both sides glossy, UV-transmitting



items with colored background are available from stock



not available

**On request:**

**smaller quantities**

## 5.2 PLEXIGLAS® Satinice

(former PLEXIGLAS® Satin Ice)

**TUBES | FROSTED, OPTIMALLY LIGHT DIFFUSING, EXTRUDED ACRYLIC**



### Tubes – Clear OD010 DF

Diameter in mm		Wall thickness in mm	Weight at nom.dim. kg/m	Tolerance in mm			Quantity delivered. Units per small pack (length in mm)	Quantity delivered. Units per standard pack (length in mm)	Quantity delivered. Units per large pack (length in mm)
Outer	Inner			Outer Diameter	Wall thickness	Length	2000	2000	2000
50	44	3	0.527	±0.8	±0.30	±0/+5	2	10	210
60	54	3	0.639	±0.8	±0.35	±0/+5	2	10	140
70	64	3	0.751	±0.8	±0.35	±0/+5	2	10	100
80	74	3	0.863	±0.9	±0.35	±0/+5	2	10	80
100	94	3	1.087	±1.2	±0.35	±0/+5	6	30	–
150	144	3	1.648	±1.5	±0.40	±0/+5	4	21	–
200	194	3	2.208	±2.0	±0.40	±0/+5	2	20	–

two matte sides, good light transmission, high light diffusion, UV-absorbing



items with colored background are available from stock



–

not available

**On request:**

**smaller quantities**

## 5.3 PLEXIGLAS® Special programme

### TUBES | EXTRUDED ACRYLIC



#### Minimum quantities of other manufacturing lengths

Outer diameter in mm	Manufacturing length in mm		Grades in the standard range (units)
	min.	max.	
5 to 10	800	6000	50
12 to 16	700	6000	50
20 to 25	700	6000	25
30 to 50	800	6000	10
60 to 100	600	6000	10
110 to 500	1000	6000	10

#### Also available:

other outer diameters

other colors e. g. colored, white

other properties, e. g. impact-modified (Resist)

other wall thicknesses

#### Minimum manufacturing quantities of the special programme

Outer diameter in mm	Standard outer diameter acc. to sales handbook (special grade or special wall thickness)		Special outer diameter (special grade or special wall thickness)	
	Clear, transparent colors, Resist	White, translucent, satin and opaque colors	Clear, transparent colors, Resist	White, translucent, satin and opaque colors
5 to 25	1000 m	1500 m	1000 m	1500 m
30 to 60	500 m	1000 m	1000 m	1500 m
70 to 100	300 m	500 m	600 m	800 m
110 to 250	300 m	500 m	500 m	700 m
300 to 500	250 m	400 m	250 m	400 m

#### On request:

Also possible are cut-to-size tubes from 100 kg per article or order item; we reserve the right to supply slightly more or less than the ordered quantity.

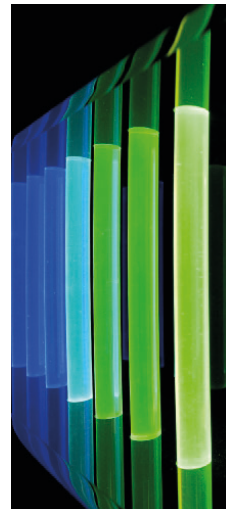
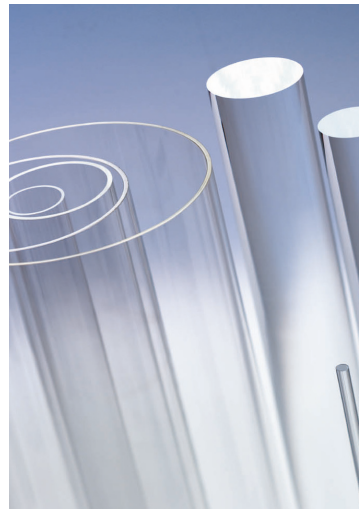
**smaller quantities possible**

Items from the standard range can also be manufactured with different characteristics, as stated. Special grades are manufactured to order. The entire batch is delivered; the quantity supplied may be +/– 10 % above or below the ordered quantity. We will be pleased to state delivery periods, prices and other conditions on request.

## 6.0 RODS

### PLEXIGLAS® RODS

PLEXIGLAS® rods are ideally suitable for architectural interior and exterior lighting, contemporary furniture, luxury brand merchandizing, store fixtures, P.O.P and trade show displays, industrial pneumatic delivery and conveying systems and decorative architectural features.



### 6.1 PLEXIGLAS® GS

- Clear

### 6.2 PLEXIGLAS® XT

- Clear

### 6.3 PLEXIGLAS® LED

(former PLEXIGLAS EndLighten T)

# 6.1 PLEXIGLAS® GS

Clear

## RODS | CAST ACRYLIC



### Round rods – Clear 0F00

Diameter in mm	Length in mm	Weight kg/100 m	Tolerance in mm		Number of rods per pack
			Diameter	Length	
15	2000	21.03	±0.2	-0/+100	10
18	2000	30.28	±0.2	-0/+100	10
20	2000	37.38	±0.2	-0/+100	10
25	2000	58.41	±0.2	-0/+100	5
30	2000	84.12	±0.2	-0/+100	2
35	2000	114.49	±0.2	-0/+100	2
40	2000	149.54	±0.2	-0/+100	2
50	2000	233.66	±1.0	-0/+100	2
60	2000	336.46	±1.0	-0/+100	1
70*	2000	457.97	±1.0	-0/+100	1
100	2000	934.62	±1.0	-0/+100	1

transparent, high-gloss, UV-absorbing

\* will be discontinued



**30 Year Guarantee – PLEXIGLAS® no yellowing.**  
Applies to all products listed above.



items with colored background are available from stock.

**On request**

**Smaller quantities**

## 6.2 PLEXIGLAS® XT

Clear

### RODS | CAST ACRYLIC



#### Round rods – Clear 0A070

Diameter in mm	Length in mm	Weight kg/100 m	Tolerance in mm		Number of rods per pack
			Diameter	Length	
3*	2000	0.841	±0.2	-0/+40	100
4*	2000	1.495	±0.2	-0/+40	100
5*	2000	2.337	±0.2	-0/+40	50
6*	2000	3.365	±0.2	-0/+40	50
8	2000	5.982	±0.2	-0/+40	50
10	2000	9.346	±0.3	-0/+40	25
12	2000	13.459	±0.3	-0/+15	25
15	2000	21.030	±0.3	-0/+15	25
20	2000	37.366	±0.3	-0/+15	1
25	2000	58.414	±0.3	-0/+15	1
30	2000	84.116	±0.5	-0/+15	1
40	2000	149.540	±0.6	-0/+15	1
50	2000	233.660	±0.7	-0/+15	1

transparent, high-gloss, UV-transmitting

\* Special lengths are only available from November until March.



**30 Year Guarantee – PLEXIGLAS® no yellowing.**  
Applies to all products listed above.



Items with colored background are available from stock.

#### On request:

#### Smaller quantities:

#### Available are:

- other diameters, colors and surfaces on request

- other manufacturing lengths from 600 to 6000 mm from 50 units per item or order item

- cut-to-size rods from 50 kg per item or order item, from 300 mm length; slight deviations from ordered quantity are possible

#### Reference:

Special grades are manufactured to order. The entire batch is delivered; delivery of +/– 10 % above or below ordered quantity possible.



## 6.3 PLEXIGLAS® LED

(former PLEXIGLAS® EndLighten T)

**RODS | LIGHT GUIDING, FOR EDGE LIT, LIGHT HAZY**



### Round Rods – PLEXIGLAS® LED 0E011 L, 0E012 XL and 0E013 XXL

Diameter in mm	Length in mm	Weight kg/100 m	Tolerance in mm		Number of rods per pack
			Diameter	Length	
8	2000	5.982	±0.2	-0/+15	10
20	2000	37.366	±0.3	-0/+15	1
40	2000	149.54	±0.6	-0/+15	1

transparent, high-gloss, UV-absorbing



**30 Year Guarantee – PLEXIGLAS® no yellowing.**  
Applies to all products listed above.



items with colored background are available from stock.

**Reference:** Packed individually in blue tubular film

## 7.0 ASSEMBLY ACCESSORIES

### 7.1 Installation of PLEXIGLAS® multi-skin sheets

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### 7.2 Installation of PLEXIGLAS® corrugated sheets

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# 7.1 Installation of PLEXIGLAS® multi-skin sheets

## ASSEMBLY ACCESSORIES



### PE clip-on profile

for closing the open ends of PLEXIGLAS® SDP 16 double-skin sheets of corresponding width for storage and shipment

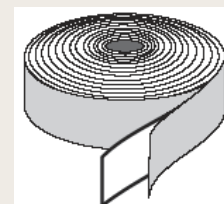


#### PE clip-on profile

Product	Features		Order Unit	Order no.
	Color	Length		
PE clip-on profile 16/980	Clear	980 mm	Box with 250 pieces	99921526
PE clip-on profile 16/1200	Clear	1200 mm	Box with 250 pieces	99921524

### Adhesive aluminiumtape

e. g. for sealing the open ends of PLEXIGLAS® SP multi-skin sheets during storage and installation (in the latter case, only seal cavities completely at upper end, closing lower ends so as to allow air to enter).



#### Adhesive aluminiumtape

Product	Features		Order Unit	Order no.
	Width	Length		
Adhesive aluminiumtape 38	38 mm	50 mm	1 roll	99921572
Adhesive aluminiumtape 50	50 mm	50 mm	1 roll	99921573

### Further assembly accessories are available from

ThyssenKrupp Plastics GmbH  
Königsberger Straße 80  
40231 Düsseldorf

Phone: +49 211 583481-43  
Fax: +49 211 583481-38  
gerd.kowalewski@thyssenkrupp.com

We will be pleased to pass on any inquiries and orders addressed to us.

## 7.1 Installation of PLEXIGLAS® multi-skin sheets

### ASSEMBLY ACCESSORIES



#### Infill section 16

Profile for supporting the skins of PLEXIGLAS® SDP 16 sheets cut open widthwise, when upper and lower skins protrude more than 15 mm beyond the last web.



#### Infill section 16/3500

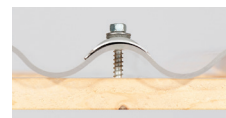
Product	Features	Order Unit	Order no.
	Color	Length	
Infill section 16/3500	PVCu, white	3500 mm	20 pieces
			99936033

#### Reference:

You can order the INFILL SECTION 16 for closing the sides of PLEXIGLAS® multi-skin sheets with large web spacings directly from us.

## 7.2 Installation of PLEXIGLAS® corrugated sheets



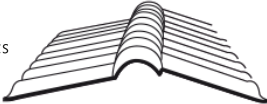
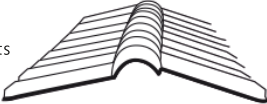
### ASSEMBLY ACCESSORIES



#### PLEXIGLAS® molded parts for corrugated and trapezoidal sheets 76/18

As wall connection for monopitch roofs or as ridge ending for gable roofs

#### PLEXIGLAS® molded parts for corrugated and trapezoidal sheets 76/18

Product	Figure	Color	Size	Order Unit		Order no.
				Piece (one-piece)	Sets (Set of two parts)	
<b>Wall flashing</b> for corrugated sheets <b>WP 76/18</b>		clear	1045 mm × 150 mm	50	–	99001534
<b>Wall flashing</b> for trapezoidal sheets <b>TP 76/18</b>		clear	1045 mm × 150 mm	50	–	99001536
<b>Ridge profile</b> for corrugated sheets <b>WP 76/18</b>		clear	1045 mm × 270 mm	–	25	99001537
<b>Ridge profile</b> for trapezoidal sheets <b>WP 76/18</b>		clear	1045 mm × 270 mm	–	25	99001538

#### Further assembly accessories are available from

ThyssenKrupp Plastics GmbH  
Königsberger Straße 80  
40231 Düsseldorf

Phone: +49 211 583481-43  
Fax: +49 211 583481-38  
gerd.kowalewski@thyssenkrupp.com

We will be pleased to pass on any inquiries and orders addressed to us.

## 8.0 SERVICE PRODUCTS

### 8.1 Solvent-based adhesives

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### 8.2 Reactive adhesives

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### 8.3 Additives

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### 8.4 Colorants for coloring ACRIFIX® 2R polymerization adhesives

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### 8.5 Cleaning, care and polishing agents

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# 8.1 Solvent-based adhesives

## SERVICE PRODUCTS



### Solvent-based adhesives

Product	Packaging		Order number
	Type	Unit	
<b>ACRIFIX® 1S 0126<sup>1)</sup></b> Solvent-based adhesive (viscous) for PLEXIGLAS® XT & GS	Aluminium bottle	5 x 1.2 kg	990 89 793
<b>ACRIFIX® 1S 0127<sup>1)</sup></b> Solvent-based adhesive (liquid) for PLEXIGLAS® XT	Aluminium bottle	5 x 1.2 kg	990 89 799
<b>ACRIFIX® 1S 0109<sup>1)</sup></b> Solvent-based adhesive (viscous) for PLEXIGLAS® XT & GS	Aluminium bottle	5 x 1.2 kg	999 27 258
<b>ACRIFIX® 1S 0116<sup>2)</sup></b> Solvent-based adhesive (viscous)	Aluminium-Tube, coated inside	20 x 100 g	999 27 970
	Aluminium bottle, coated inside	5 x 1.0 kg	999 29 372
<b>ACRIFIX® 1S 0117<sup>2)</sup></b> Solvent-based adhesive (viscous)	Aluminium bottle, coated inside	5 x 1.0 kg	999 29 382

<sup>1)</sup> contains dichloromethane

<sup>2)</sup> free from dichloromethane

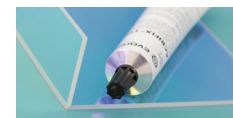
**On request:**

**Other packaging units**

**Reference:** Products ACRIFIX® 1S 0126, ACRIFIX® 1S 0127 and ACRIFIX® 1S 0109, which contain dichloromethane, are meant for commercial use only. Feel free to contact us!

## 8.2 Reactive adhesives

### SERVICE PRODUCTS



#### Reactive adhesives

Product	Packaging		Order number
	Type	Unit	
<b>ACRIFIX® 1R 0192</b> 1-component reactive adhesive for clear PLEXIGLAS® XT & GS, cures on exposure to light	Aluminium tube	20 x 100 g	999 27 283
	Aluminium bottle	5 x 1.0 kg	999 27 279
<b>ACRIFIX® 2R 0190</b> 2-component reactive adhesive for PLEXIGLAS® XT & GS, cures upon addition of ACRIFIX® CA 0020	Aluminium bottle	5 x 1.0 kg	999 27 271
	Combination can, coated sheet metal with PE lining	1 x 25 kg	999 27 267
	Hobcock, coated sheet metal, coated inside	1 x 50 kg	999 27 269
<b>ACRIFIX® 2R 0195</b> 2-component reactive adhesive for PLEXIGLAS® Satinice, cures upon addition of ACRIFIX® CA 0020	Plastic bottle (PE/PA)	5 x 1.0 kg	999 53 674
<b>ACRIFIX® 2R 1200</b> 2-component reactive adhesive for PLEXIGLAS® XT and GS, cures upon addition of ACRIFIX® CA 0020	Aluminium bottle	5 x 1.0 kg	999 50 393
	Combination can, coated sheet metal with PE lining	1 x 25.0 kg	999 50 361
<b>ACRIFIX® 2R 2016</b> 2-component reactive adhesive for PLEXIGLAS® XT and GS, cures upon addition of ACRIFIX® CA 0020	Aluminium bottle	5 x 1.0 kg	990 88 298
	Combination can, coated sheet metal with PE lining	1 x 25.0 kg	990 88 295
<b>ACRIFIX® 1R 0350</b> faster single component reactive adhesive for colorless PLEXIGLAS® XT & GS, light curing, viscous	Combination can, coated sheet metal with PE lining	1 x 25.0 kg	999 68 285
<b>ACRIFIX® 1R 9019</b> faster single component reactive adhesive for colorless PLEXIGLAS® XT & GS, light curing, fluid, high capillary effect	Aluminium bottle	5 x 1.0 kg	990 20 075

On request: Other packaging units

**Reference:** Special adhesives are available for special applications (or specially smooth surface curing, machine metering, UV curing within minutes). Feel free to contact us!

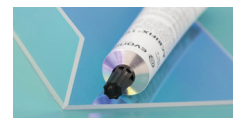
ACRIFIX® 2R 2016 replaces ACRIFIX® 2R 1900

ACRIFIX® 2R 2016 with 5% ACRIFIX® SO 0016 replaces ACRIFIX® 2R 1074



## 8.3 Additives

### SERVICE PRODUCTS



#### Additives

Product	Packaging		Order number
	Type	Unit	
<b>ACRIFIX® CA 0020</b> Hardener for – ACRIFIX® 2R 0190 – ACRIFIX® 2R 0195 – ACRIFIX® 2R 1200 – ACRIFIX® 2R 2016	Aluminium bottle, incl. measuring pipette	5 x 60 g	999 68 907
	Aluminium bottle	5 x 1.0 kg	999 28 967
<b>ACRIFIX® TC 0030</b> For diluting (up to 10 %) of – ACRIFIX® 2R 0190 – ACRIFIX® 1R 0192 – ACRIFIX® 2R 1200 – ACRIFIX® 2R 2016 – ACRIFIX® 2R 0195 and precleaning adherend surfaces	Aluminium bottle	5 x 1.0 kg	999 27 229
	Combination can, coated sheet metal with PE lining	1 x 25 kg	999 45 313
<b>ACRIFIX® TH 0032</b> For diluting (> 10 %) of – ACRIFIX® 2R 0190 – ACRIFIX® 2R 1200 – ACRIFIX® 2R 2016 – ACRIFIX® 2R 0195	Aluminium bottle	5 x 1.0 kg	999 27 745
<b>ACRIFIX® MO 0070</b> Reaction moderator for – ACRIFIX® 2R 0190	Aluminium bottle, incl. measuring pipette	5 x 60 g	999 68 908
<b>ACRIFIX® SO 0016</b> Surface smoothing additive (up to 5%) for – ACRIFIX® 2R 2016	Aluminium bottle	1 x 1.0 kg	990 88 781
		5 x 1.0 kg	990 90 548

#### Reference:

ACRIFIX® MO 0070 and ACRIFIX® SO 0016 are only available via the PLEXIGLAS® online-shop. Please contact our sales department.

## 8.4 Colorants for coloring ACRIFIX® 2R polymerization adhesives

### SERVICE PRODUCTS



#### Colorants

Product	Packaging		Order number
	Type	Unit	
ACRIFIX® CO 9073	PE-can	1 x 500 g	999 45 296
ACRIFIX® CO W074	PE-can	1 x 500 g	999 28 984
ACRIFIX® CO 3075	PE-can	1 x 500 g	999 45 297
ACRIFIX® CO 5076	PE-can	1 x 500 g	999 28 988
ACRIFIX® CO 1077	PE-can	1 x 500 g	999 45 298

#### Hinweise:

ACRIFIX® Colorants are available via the PLEXIGLAS® online-shop. Please contact our sales department.

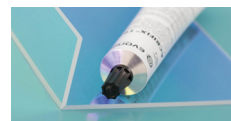
Can be used in ACRIFIX® 2R 0190, 2R 1200, 2R 2016, and 2R 0195.

#### On request:

ACRIFIX® 2R 0190 and ACRIFIX® 2R 0195 can be precolored at our factory in all the colors of the PLEXIGLAS® XT & GS range.  
Feel free to contact us!

## 8.5 Cleaning, care and polishing agents

### SERVICE PRODUCTS



#### **Agents for polishing, cleaning and antistatic treatment of PLEXIGLAS® are supplied by:**

Burnus GmbH  
Abteilung MW-I Kunststoffpflege  
Röblerstrasse 94  
D-64293 Darmstadt  
Phone +49 6151 873681  
Fax +49 6151 873801

We will be pleased to pass on any orders we receive.

#### **Products**

Intensive Cleaning Agent for Plastics (KIR)  
Acrylic POLISH & REPAIR Paste (AGP)  
Special polishing and cleaning cloths

#### **Limitation of liability**

Our ACRIFIX® adhesives and other service products have been developed exclusively for use with our PLEXIGLAS® products and are specially adjusted to the properties of our materials

Any recommendations and guidelines for workshop practice therefore refer exclusively to these products.

Claims for damages, especially under product liability laws, are ruled out if made in connection with the use of products from other manufacturers.

# SECTION B

## 1.0 STANDARDS

### 1.1 Overview of standards applied

## 2.0 APPROVALS

### 2.1 Certificates

- Fire ratings
- PLEXIGLAS® GS blocks for Aquarium Glazing, Pressure Vessels etc.
- Transport systems
- Certificate to DIN EN ISO 9001 and 14001
- Various documents

### 2.2 Declaration of Conformity – Food Contact

## 3.0 TOLERANCES AND SHRINKAGE VALUES

### 3.1 Prior remarks

### 3.2 PLEXIGLAS® GS

- Sheets
- Blocks

### 3.3 PLEXIGLAS® XT

- Sheets

### 3.4 PLEXIGLAS®

- Multi-skin sheets
- Corrugated sheets
- Rods and tubes

## 4.0 Surface protection

### 4.1 Surface protection of PLEXIGLAS®

- Masking film on sheets
- Technical Information

# 1.1 Overview of standards applied

## STANDARDS



Here you will find an overview of the standards which govern the manufacture, dimensions and property characterisation of our semifinished products. This list makes no claim to be exhaustive.

Unless otherwise stated in the sales range section, the standards stated apply to the standard grades in clear-transparent.

For semifinished products with other properties, further guidelines may apply.

### **The corresponding standards sheets can be ordered in Germany from:**

Beuth Verlag GmbH  
D-10772 Berlin  
Telefon (0 30) 2 60 10

In other countries, enquire with the responsible standards publishers.

### **Standard sheets for PLEXIGLAS® GS**

DIN EN ISO 7823-1  
Plastics  
Poly(methyl methacrylate)  
sheets  
Types, dimensions and characteristics  
Part 1: Cast sheets  
12.2003

### **Standard sheets for PLEXIGLAS® XT**

DIN EN ISO 7823-2  
Plastics  
Poly(methyl methacrylate)  
sheets  
Types, dimensions and characteristics  
Part 2: Melt-calendered extruded sheets  
12.2003

### **Standard sheets for multi-skin and corrugated sheets**

Plastics  
Poly(methylmethacrylate)  
Double- and triple-skin sheets,  
Test method, November 1996  
DIN EN 1013  
Light transmitting profiled plastic sheeting for single skin roofing

## 2.0 APPROVALS

### 2.1 Certificates

- Fire ratings
- PLEXIGLAS® GS for Aquarium Glazing, Pressure Vessels etc.
- Transport systems
- Certificate to DIN EN ISO 9001 and 14001
- Various documents

### 2.2 Declaration of Conformity – Food Contact

## 2.1 Certificates

### Fire ratings

#### APPROVALS



#### Overview of fire certificates

Fire rating of PLEXIGLAS®. Grades are divided into 'all' and 'some' grades. The classification is given in decreasing order of difficulty. PLEXIGLAS® generates in principle very little smoke, its combustion gases are non-toxic (DIN 53436) and non-corrosive.

#### Certificates

Country / Certificate	Class	PLEXIGLAS®			
		GS-sheets	XT-sheets	Corrugated sheets	Multi-skin sheets
USA					
UL 94	HB	all from 1.5 mm	all from 1.5 mm	all from 1.5 mm	all
Europe					
DIN EN 13501	E	from 1.8 mm	from 1.8 mm	from 1.8 mm	all
Germany					
DIN 4102	B2	from 1.8 mm	from 1.8 mm	from 1.8 mm	all
German building inspectorate test report		all from 3 mm	all from 1.8 mm	all from 1.8 mm	all
U.K.					
BS 476. Part 6+7	Class 3	from 3 mm	some	some	all
	Class 4	all	all	all	
BS 2782. Meth. 508 A	TP (b)	3 mm	3 mm	3 mm	
Italy					
CSE/RF 2/75A and 3/77	Class 5	all	all	all	all
Netherlands					
NEN 3883	Class 4	all	all	all	all
Austria					
B 3800	B2	all	all	all	all
Switzerland					
BKZ	IV.3	all	all	all	all

#### Certificates

Country / Certificate	Class	PLEXIGLAS®			
		GS-sheets	XT-sheets	Corrugated sheets	Multi-skin sheets
Oxygen index					
LOI IN % to ISO 4589		17.5	17.5	17.5	
Ignition temperature					
°C to DIN 51794		435	430	430	430
Glow-wire ignition temperature test method for materials					
DIN EN 60695-2-12	GWIT	675°C	675°C	675°C	
DIN EN 60695-2-12	GWFI	650°C	650°C	650°C	

## 2.1 Certificates

PLEXIGLAS® GS blocks for Aquarium Glazing, Pressure Vessels etc.

### APPROVALS



#### Certificates

Certificate	Editor	Explanations	Material
<b>QPA-quality inspection</b>	Internal specification of Evonik Performance Materials GmbH	Our QPA inspection is performed on PLEXIGLAS® GS blocks of 10 mm to 250 mm. This test covers all major physical properties of importance to material behavior. It is performed on each production batch and gives the customer the corresponding technical safety. Further test certificates (e. g. EN 10 204 Certificate of Compliance with the Order "2.1", Test Report "2.2", Inspection Certificate "3.1"... ) can be provided on the basis of this inspection.	PLEXIGLAS® GS blocks of 10 mm to 250 mm thickness

Declarations of conformity with the following certificates can be issued, based on QPA quality inspection:

#### Certificates

Certificate	Editor	Explanations	Material
<b>Certificate AMMM00000TJ</b>	DNV-GL	<p>Evonik Performance Materials GmbH, Kirschenallee, 64293 Darmstadt, Germany, is certified to carry out tests on PLEXIGLAS® GS 0Z00 according to Table 1 (Mechanical and Optical Properties of Acrylic Glass) in accordance with the rules for classification (Ships-DN-VGL-RU-SHIP-Pt2 Ch3 section 5) on its own authority.</p> <p>Evonik Performance Materials GmbH, Kirschenallee, 64293 Darmstadt, Germany, has shown the capability of manufacturing acrylic material for windows according to the requirements of ASME PVHO-1-2012, Section 2, Article 3 (SAFETY STANDARD FOR PRESSURE VESSELS FOR HUMAN OCCUPANCY).</p> <p>It is hereby confirmed that Evonik Performance Materials GmbH, Kirschenallee, 64293 Darmstadt, Germany, was subjected to a material-specific assessment in accordance with the latest version of the European Pressure Equipment Directive (2014/68/EU) and is certified to manufacture primary material for components of pressure equipment from the material PLEXIGLAS® GS 0Z00.</p>	PLEXIGLAS® GS 0Z00



# 2.1 Certificates

## Transport systems

### APPROVALS



#### Existing approvals for PLEXIGLAS® in the transport systems

Approval or regulation	Explanations	Material	Valid until
<b>DOT</b>	for motor vehicles in USA and Canada (recognized in: Italy, Spain, Austria, Greece)		
<b>DOT-112, AS-6, M-33 to M-103</b>	Only for use in Item AS-6: – trailers – mobile homes – caravans – special passenger cars	PLEXIGLAS® XT 0A000 3...10 mm	until revoked
<b>DOT-112, AS-6, M-34 to M-84</b>	– rear windows of convertibles – motorcycle windscreens – etc.	PLEXIGLAS® Resist 75 3...8 mm	until revoked

PLEXIGLAS® Resist 75 Clear 0RA75 (3...8 mm) is approved for glazing in motor vehicles for the use in Class E and F.

## 2.1 Certificates

Certificate to DIN EN ISO 9001 and 14001

### QUALITY MANAGEMENT SYSTEM



# CERTIFICATE



This is to certify that

### Evonik Industries AG

Rellinghauser Straße 1-11  
45128 Essen  
Germany

with the organizational units/sites as listed in the annex

has implemented and maintains a  
**Quality and Environmental Management System**

Scope:  
Development, Production and Marketing & Sales of Specialty Chemicals

Through an audit, documented in a report, it was verified that the management system fulfills the requirements of the following standards:

**ISO 9001 : 2008**  
**ISO 14001 : 2004 + Cor 1 : 2009**

Certificate registration no. 524331 QM08 UM  
Valid from 2017-01-04  
Valid until 2018-09-14  
Date of certification 2017-01-04



**DQS GmbH**

Frank Graichen  
Managing Director

Accredited Body: DQS GmbH, August-Schanz-Straße 21, 60433 Frankfurt am Main, Germany

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## 2.1 Certificates

### Various documents

#### APPROVALS



In addition to the documents already mentioned, we have a series of others for the various items of our range, such as test reports, e. g. for

- **Pendulum impact test**  
(e. g. for balcony guards and balustrades)
- **Anti-vandal glazing**
- **Test certificate**  
for PLEXIGLAS® GS and XT solid sheets and PLEXIGLAS® multi-skin sheets
- **Protection from falling**  
TRAV, ETB
- **RoHS**  
(restriction of hazardous substances) for PLEXIGLAS® GS and XT

To make it easier for you to obtain approval for use of PLEXIGLAS®, we shall be pleased to provide you with copies of such documents. Just tell us which certificate you require or which product you would prefer.

## 2.2 Declaration of Conformity – Food Contact

### APPROVALS



The declaration of conformity for food contact is available on request at your contact in our sales department.

## 3.0 TOLERANCES AND SHRINKAGE VALUES

### 3.1 Prior remarks

### 3.2 PLEXIGLAS® GS

- Sheets
- Blocks

### 3.3 PLEXIGLAS® XT

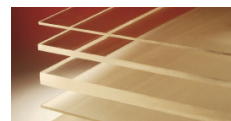
- Sheets

### 3.4 PLEXIGLAS®

- Multi-skin sheets
- Corrugated Sheets
- Rods and Tubes

## 3.1 Prior remarks

### TOLERANCES AND SHRINKAGE VALUES



**On the following pages, the tolerances and shrinkage values are given for the product groups**

- PLEXIGLAS® GS
- PLEXIGLAS® XT
- PLEXIGLAS® SP
- PLEXIGLAS® WP
- PLEXIGLAS® tubes/rods

#### **Explanation of symbols:**

< smaller than

> greater than

≤ smaller than or equal to

≥ greater than or equal to

% per cent

‰ per thousand

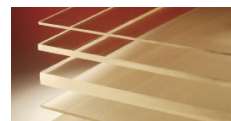
°C degrees centigrade (temperature)

The tolerance values are valid to ISO 291 and apply at 23° C ± 2 °C and 50 % ± 5 % relative humidity.

## 3.2 PLEXIGLAS® GS

### Sheets

#### TOLERANCES AND SHRINKAGE VALUES



#### Thickness tolerances ( $\pm$ mm) to ISO 7823-1

Length (mm)	Width (mm)	Thickness in mm											
		2.0	3.0	4.0	5.0	6.0	8.0	10.0	12.0	15.0	20.0	25.0	
3000	2000											2.9	
3050	2030	0.6	0.7	0.8	0.9	1.0	1.2	1.4	1.6	1.9	2.4		

#### Tolerance formula:

Tolerance =  $\pm (0.4 + 0.1 \times \text{Thickness})$

#### Tolerances for length and width

for the sizes in the table above:

0 / + 3 ‰

#### for cut-to-size sheets:

up to 500 mm:  $\pm 0.5$  mm

up to 1500 mm:  $\pm 1.0$  mm

over 1500 mm:  $\pm 1.0$  ‰

#### Tolerances for rectangularity (calculated on 1000 mm leg length)

for sizes and cut-to-size sheets:

$\pm 1$  mm

#### Tolerance for planarity (calculated on 1000 mm chord length)

deviation

$\leq 3$  mm

#### Shrinkage in length and width upon heating to forming temperature

$\leq 2$  %

## 3.2 PLEXIGLAS® GS

### Blocks

#### TOLERANCES AND SHRINKAGE VALUES



##### Thickness tolerances in mm

Length (mm)	Width (mm)	Thickness in mm												
		30	35	40	50	60	70	80	90	100	110	120	150	160
3000	2000	-2/+2	-2/+3	-2/+3	-2/+3	-2/+3	-2/+3	-2/+6	-3/+9	-3/+9	-3/+10	-3/+10	-5/+11	-6/+12

##### Tolerances for length and width

for sizes and cut-to-size sheets:

up to 1000 mm:  $\pm 1.5$  mm

over 1000 mm:  $\pm 1.5$  ‰

##### Tolerances for rectangularity (calculated on 1000 mm leg length)

for sizes and cut-to-size sheets:

$\pm 1.5$  mm

##### Tolerances for planarity (calculated on 1000 mm chord length)

deviation:

$\leq 10$  mm

##### Shrinkage in length and width upon heating to forming temperature

1.5 to 2.2 %

##### Reference:

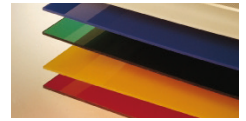
For tolerances of tubes and rods, see Section A, Sales Range!



## 3.3 PLEXIGLAS® XT

### Sheets

#### TOLERANCES AND SHRINKAGE VALUES



##### Thickness tolerances

< 3 mm thickness:

± 10 %

≥ 3 mm thickness:

± 5 %

##### Tolerances for length and width

Length/Width	Sizes and cut-to-size sheets from production	Special cutting service		
		up to 500 mm	up to 1500 mm	up to 1500 mm
≤ 4050 mm	0/+ 3 ‰	± 0.5 mm	± 1.0 mm	± 1 ‰
> 4050 mm	0/+ 4 ‰ (as a supplement to ISO 7823-2)			

##### Tolerances for rectangularity

Sizes and cut-to-size sheets from production	Special cutting service
≤ 3,5 mm • w	≤ 1 mm • w

calculated on sheet width w [in m] according to ISO 7823-2:1996, expressed as the difference in length [in mm] of the sheet diagonals multiplied by w)

##### Shrinkage in extrusion direction upon heating to forming temperature

Smooth surface 1.5 to < 2 mm thickness:

≤ 10 %

Smooth surface 2.0 to < 3 mm thickness:

≤ 6 %

Smooth surface > 3 mm thickness:

≤ 3 %

Satin surfaces, > 3 mm thickness:

PLEXIGLAS® Satinice: ≤ 3 %

Textured surfaces, all thicknesses:

Sheets with texture AR, texture C, Honeycomb etc.: ≤ 6 %

##### Tolerances for planarity (calculated on 1000 mm chord length)

deviation: ≤ 3 mm

## 3.4 PLEXIGLAS®

Multi-skin sheets

### TOLERANCES AND SHRINKAGE VALUES



#### Width tolerances

Geometry	Tolerance
<b>Standard widths</b>	
SDP 8/1200-16	1200 -3/+2 mm
SDP 16/980-32	980 -2/+4 mm
SDP 16/1200-32	1200 -2/+4 mm
SDP 16/980-64	980 -2/+4 mm
SDP 16/1053-64	1053 -2/+4 mm
SDP 16/1200-64	1200 -2/+4 mm
S4P 32/1230-32	1230 ±4 mm
S5P 32/1230-32	1230 ±4 mm
<b>Cut-to-size widths</b>	
Centered, without trimmed edges	±10 mm
Width with trimmed edges	±3 mm

#### Thickness tolerances

Geometry	Tolerance
SDP 8/1200-16	8 ± 0.5 mm
PSDP 16/980-32	16 ± 0.8 mm
SDP 16/1200-32	16 ± 0.8 mm
SDP 16/980-64	16 ± 0.8 mm
SDP 16/1053-64	16 ± 0.8 mm
SDP 16/1200-64	16 ± 0.8 mm
S4P 32/1230-32	32 ± 1.0 mm
S5P 32/1230-32	32 ± 1.0 mm

#### Tolerances for planarity

a) in extrusion direction:

allowable variation = sheet length [m] x 1.5

b) at right angles to extrusion direction,  
in relation to extrusion width:

Extrusion width:

980 mm:

1053 mm:

1200 mm:

1230 mm:

Deviation:

≤ 1.9 mm

≤ 2.2 mm

≤ 2.8 mm

≤ 3.0 mm

#### Tolerances for lateral straightness

For extrusion widths, per metre of sheet length: 1.0 mm

#### Length tolerances

≤ 3000 mm length:

0/+ 6 mm

> 3000 mm Length:

0/+ 2 mm per metre

#### Tolerances for rectangularity

(calculated on 1000 mm leg length)

deviation: ± 3 mm

## 3.4 PLEXIGLAS®

Corrugated sheets

### TOLERANCES AND SHRINKAGE VALUES



#### Width tolerances

all grades: 0/+ 5 mm

#### Length tolerances

up to 3000 mm length: 0/+ 6 mm

from 3000 mm length: 0/+ 2 mm pro Meter

#### Tolerances for rectangularity (per 1000 mm leg length)

deviation:  $\pm 3.0$  mm

#### Tolerances for spacing of corrugations

WP 76/18:  $76 \pm 1$  mm

WP 130/30:  $130 \pm 2$  mm

WP 177/51:  $177 \pm 3$  mm

#### Tolerances for height of corrugations

WP 76/18:  $18 -2/+ 1$  mm

WP 130/30:  $30 \pm 1.5$  mm

WP 177/51:  $51 \pm 3$  mm

#### Tolerances for planarity (per 1000 mm chord length)

deviation:  $\leq 3.0$  mm

#### Tolerances for lateral straightness (per 1000 mm chord length)

deviation:  $\leq 1.0$  mm

## 3.4 PLEXIGLAS®

### Rods and tubes

#### TOLERANCES AND SHRINKAGE VALUES



#### Tolerances for wall thickness and exterior diameter

see Section A, Sales Range PLEXIGLAS® XT-tubes and -rods and GS-rods

#### Tolerances for length

The standard tolerances from extruder at  $\leq 6000$  mm length are as follows:

XT tubes:	$-0/+5$ mm
XT rods round (2–10 mm):	$-0/+40$ mm
XT rods round (12–60 mm):	$-0/+15$ mm
GS rods round:	$-0/+100$ mm

#### Special manufacturing service:

##### Length tolerances for rods and tubes

Outer diameter	Length 50–500 mm	Length >500–4000 mm
up to 8 mm	$\pm 2.0$ mm	$\pm 4.0$ mm
10–16 mm	$\pm 1.0$ mm	$\pm 2.0$ mm
20–160 mm	$\pm 0.5$ mm	$\pm 1.0$ mm

Outer diameter 160–500 mm, only cuttings from extruder from 1000 mm length available.

#### Straightness of tubes

Diameter mm	Deviation mm
up to 10 mm	10
>10 up to 20 mm	8
>20 up to 30 mm	6.5
>30 up to 50 mm	5
>50 up to 300 mm	3
>300 up to 500 mm	2

Maximum deviation per 1000 mm of chord length

## 4.0 SURFACE PROTECTION

### 4.1 Surface protection of PLEXIGLAS®

- Masking film on sheets

- Technical Information

# 4.1 Surface Protection of PLEXIGLAS®

## Masking film on sheets

### SURFACE PROTECTION



### Masking film on sheets

#### Product

Standard surface masking is PE film with the following characteristics

	Top side	Underside
<b>PLEXIGLAS® GS</b>		
Standard	SK-film – white transparent, green print	SK-film – clear transparent
block material	SK-film – clear transparent	SK-film – clear transparent
PLEXIGLAS® Satinice SC	SK-film – white transparent	SK-film – clear transparent
PLEXIGLAS® Satinice DC	SK-film – white transparent	SK-film – white transparent
PLEXIGLAS® UV-transmitting	SH-film – natur transparent	SH-film – clear transparent
PLEXIGLAS® UV-transmitting SC	SK-film – white transparent	SH-film – clear transparent
PLEXIGLAS® LED	SK-film – white transparent	SK-film – clear transparent
<b>PLEXIGLAS® XT</b>		
clear ≤ 8 mm thickness	SH-film – white transparent, blue print (SD)	SH-film – blue transparent
clear and colored > 8 mm thickness	SK-film – white transparent, blue print	SK-film – blue transparent
white ≤ 8 mm thickness	SK-film – white transparent, blue print	SK-film – blue transparent
colored ≤ 8 mm thickness	SH-film – blue transparent	SH-film – blue transparent
UV 100 AR	SH-film – natur transparent	SH-film – blue transparent
UV 100	SK-film – blue transparent	SH-film – blue transparent
PLEXIGLAS® Satinice SC	SK-film – white transparent	SH-film – blue transparent
PLEXIGLAS® Satinice DC	SK-film – white transparent	SK-film – white transparent
PLEXIGLAS® Satinice DF	SK-film – white transparent	SK-film – white transparent
PLEXIGLAS® Resist 45	SH-film – blue transparent	SH-film – blue transparent
PLEXIGLAS® Resist 65	SH-film – grey transparent	SH-film – blue transparent
PLEXIGLAS® Resist 75	SH-film – orange transparent	SH-film – blue transparent
PLEXIGLAS® Resist 100	SH-film – green transparent	SH-film – blue transparent

# 4.1 Surface Protection of PLEXIGLAS®

## Masking film on sheets

### SURFACE PROTECTION



### Masking film on sheets

Product	Standard surface masking is PE film with the following characteristics	
	Top side	Underside
<b>PLEXIGLAS® XT</b>		
PLEXIGLAS® LED	SH-film – clear transparent	SH-film – clear transparent
PLEXIGLAS® Reflections	SH-film – blue transparent	coated, no surface masking
PLEXIGLAS® Heatstop	SK-film – blue transparent	SK-film – blue transparent
PLEXIGLAS® Soundstop	SK-film – clear transparent	SK-film – clear transparent
PLEXIGLAS® Textures	no surface masking	SH-film – blue transparent
PLEXIGLAS® Textures	no surface masking	no surface masking
PLEXIGLAS® Optical HC	SK-film – red transparent	SH-film – blue transparent
PLEXIGLAS® LED HC	SK-film – red transparent	SH-film – blue transparent
<b>Multi-skin sheets</b>		
PLEXIGLAS® Resist	SH-Folie – clear transparent, black print	SH-film – white transparent
PLEXIGLAS® Heatstop	SH-Folie – clear transparent, black print	SK-film – white transparent
PLEXIGLAS® Alltop	SH-Folie – clear transparent, black print	SH-film – white transparent
<b>Corrugated sheets</b>		
textured	no surface masking	no surface masking
smooth sheets	PE-film as an intermediate layer	PE-film as an intermediate layer

# 4.1 Surface Protection of PLEXIGLAS®

## Technical Information

### SURFACE PROTECTION



PLEXIGLAS® solid or multi-skin sheet is normally protected on both sides with masking film. This mainly serves as protection against mechanical damage and soiling during transportation and handling.

Masking film frequently offers additional properties that have proved useful during subsequent processing of PLEXIGLAS® (especially solid sheet).

The type of film, film thickness and adhesion are selected according to common market requirements. Care is always taken to use the masking film that offers the widest scope for fabrication.

Protective masking film on PLEXIGLAS® is usually made of low density polyethylene (LD-PE), unless explicitly stated otherwise in the product description leaflet. That means the film can be recycled without any problems, provided it is carefully separated from other types of plastic. If recycling is not possible, the film can be incinerated in a plant for household waste or conveyed to a corresponding landfill.<sup>1</sup>

Two major types of film are employed for masking PLEXIGLAS® products:

- cling film abbrev. SH film
- self-adhesive film abbrev. SK film

Adhesion between the PLEXIGLAS® sheet and the masking film is obtained by special adhesive constituents in the PE or additional adhesive layers. The films are normally between 30 and 130 µm thick. Thicker film can be supplied on sheets manufactured to order (minimum order quantities, delivery periods).

The following table shows the general field of application for the corresponding masking film.

<sup>1</sup>) PE can be landfilled „without harm“ to the environment because it decomposes upon exposure to the weather in a foreseeable period, giving rise to non-toxic oxidation products.

**Table 1: Various types of film and their field of application for PLEXIGLAS®**

Film Type	Adhesion Level	Products	Characteristics/Application
<b>Cling film (SH-)</b> ca. 30 –100 µm	<b>average –strong</b> uniform	extruded and cast PLEXIGLAS® (incl. multi-skin sheet)	SH film has no adhesive on the cling side and can be applied by either hot or cold lamination. SH film is suitable for cut-to-size sections and can be used for thermoforming under certain conditions.
<b>Self-adhesive film (SK-)</b> ca. 60 –130 µm	<b>average –strong</b> dependent on the adhesive layer	depending on thickness of preferably cast PLEXIGLAS®, but also extruded (incl. PLEXIGLAS® Satinice)	SK film offers strong adhesion due to an additional adhesive layer on the adhesive side. The film adheres to the sheet again at any time after removal. It is especially suitable for small cut-to-size sections where it is important for the film to adhere to the PLEXIGLAS® sheet.



# 4.1 Surface Protection of PLEXIGLAS®

## Technical Information

### SURFACE PROTECTION



No masking film can meet all market requirements in equal measure. That is why it is very important to know the field of application (thermoforming, frequent cutting to size, subsequent coating of PLEXIGLAS® sheets) in order to select the correct film. For thermoforming in particular, masking film cannot always remain on the PLEXIGLAS® surface.





Exposure to prolonged pressure may also cause adhesive residues to adhere to PLEXIGLAS®. The more is known about the field of application, the easier it is to ensure optimum surface protection. Special wishes always entail manufacture to order (costs, delivery periods, minimum order quantities).

#### Hints on the Storage of PLEXIGLAS® Products with PE Masking Film

Polyethylene does not possess the well-known durability of PLEXIGLAS® in outdoor applications. Unlike PMMA, unmodified PE is not weatherresistant and rapidly becomes brittle due to photo-oxidation processes (aging due to light). We therefore advise against storing PLEXIGLAS® sheets masked with PE films outdoors.

Even when stored indoors, the correct storage conditions must be observed to ensure the prolonged functionality of the masking film on PLEXIGLAS®. The recommended ambient conditions are:

### Storage conditions

<b>Storage temperature</b>	no extreme temperatures, optimal temp. 15 – 20 ° C	
<b>Environment</b>	dry, no wetness, no high atmospheric humidity, storage indoors	
<b>Light</b>	no direct sunlight, no lamps with a high proportion of UV radiation, ideally in darkened room	
<b>Resistance</b>	Avoid contact with other substances such as oils, greases, solvents.	

Generally speaking, masking film with high adhesive strength (self-adhesive SK film) poses more problems than ordinary adhesive film. In the former, heat and UV radiation rapidly damage the adhesive layer, leading to problems after prolonged storage. It is advisable to remove the protective masking directly after installing or fabricating the PLEXIGLAS® sheet. If stored correctly indoors <sup>1)</sup>, the film remains serviceable for at least 12 months (from delivery date). If there is no alternative to outdoor storage, we recommend covering the sheets to protect them from weathering, e. g.

by means of white PE sheeting. No statement can be made on the maximum storage period in this case, because of the variety of seasonal influences. Since we do not manufacture the masking film ourselves, we have to rely on the statements and product specifications of our suppliers with regard to storage stability. Here too, the product properties may vary slightly from batch to batch.

<sup>1)</sup> A correct storage can be proved by the degree of embrittlement of the PE.

# SECTION C

## 1.0 CONDITIONS OF SALE AND DELIVERY

### 1.1 General Conditions of Sale and Delivery

## 2.0 DELIVERY SERVICE

### 2.1 Delivery service

## 3.0 NUMBER OF ITEMS PER PALLET

### 3.1 Number of items per pallet

## 4.0 STORAGE

### 4.1 Correct storage of material

## 5.0 PALLET RETURN

### 5.1 Measures for pallet return

### 5.2 Pallet Return Order

## 6.0 ENVIRONMENT AND RECYCLING

### 6.1 PLEXIGLAS® and the environment

- PLEXIGLAS® GS/PLEXIGLAS® XT

### 6.2 Recycling of semifinished products made of PLEXIGLAS®

- PLEXIGLAS® GS/PLEXIGLAS® XT

### 6.3 Proposal for marking finished items

- PLEXIGLAS® GS/PLEXIGLAS® XT

## 7.0 COMPLAINTS/DAMAGE DURING TRANSPORT

### 7.1 Procedure in the event of complaint

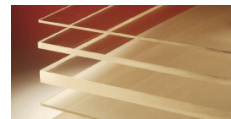
### 7.2 Procedure in the event of damage

## 8.0 SUPPLIERS

### 8.1 At your disposal world-wide

# 1.1 General Conditions of Sale and Delivery

## CONDITIONS OF SALE AND DELIVERY



### General Conditions of Sale and Delivery ("Conditions of Sale")

Status: 01/2018

**1. Scope of Application:** Our delivery of goods and services are subject to these Conditions of Sale and additionally the applicable statutory law only. Terms that vary therefrom, including any general conditions of purchaser, shall only be considered binding if they have been confirmed by us in written form. Our delivery of goods, performance of services or acceptance of payments does not constitute acceptance on our part of terms that vary from these Conditions of Sale and the applicable statutory law.

**2. Offers, Contracts:** Our offers are made subject to confirmation. A contract is only formed when we give order confirmation in writing or when orders are fulfilled by us.

#### 3. Form:

**3.1** For the purposes of these Conditions of Sale, (a) "in writing" means in text form (including email, facsimile, computer-generated letters and telegrams), and (b) "written form" means a hand-signed document. Any amendment or supplement to these Conditions of Sale including this Section 3.1, and any termination or mutually agreed cancellation of a contract shall be made in written form.

**3.2** Other statements and notices shall be made in writing.

**4. Prices:** Unless otherwise agreed in writing, our prices are quoted ex works and do not include the packaging costs. Value added tax shall be payable additionally at the statutory rate in effect on the invoice date.

#### 5. Payment, Set-off:

**5.1** Unless agreed otherwise in writing, payment to us by purchaser shall be effected latest 5 days after the delivery or the performance of services.

**5.2** Set-off by purchaser is permitted only for claims that are undisputed or have been upheld by final decision of a court of competent jurisdiction.

#### 6. Place of Performance, Shipment:

**6.1** The place of delivery or performance shall be our place of production or storage.

**6.2** If shipment has been agreed to be included, we shall ship the goods at purchaser's risk. Furthermore, we shall determine the manner of shipment, shipment route and carrier.

**7. Partial Delivery and Performance:** Partial delivery and performance shall to a reasonable extent be permitted.

#### 8. Delivery Schedules, Delay:

**8.1** If we fail to comply with the agreed schedules of delivery or performance or other contractual obligations on time, purchaser shall grant us in writing an additional delivery or performance period of reasonable length, such period to be at least three (3) weeks.

**8.2** If delivery or performance does not take place by the end of the additional delivery or performance period and if purchaser for this reason intends to exercise its option to rescind the contract or claim damages instead of delivery (Schadensersatz statt der Leistung), purchaser shall first grant us in writing a further reasonable period for delivery or performance. Purchaser shall, upon our request, notify us in writing within a reasonable time period, whether purchaser intends, as a result of the delay, to rescind and/or claim damages instead of delivery (Schadensersatz statt der Leistung), or insists on delivery/performance.

**9. Transport Insurance:** We are authorized to obtain appropriate transport insurance on behalf and at the expense of purchaser in an amount at least equal to the invoiced value of the goods.

#### 10. Retention of Title:

**10.1** The goods sold shall remain our property until all our claims against purchaser arising from our business relationship with purchaser have been satisfied.

**10.2** If the goods have been processed by purchaser, our retention of title shall extend to the new products. If the goods have been processed, combined or mixed by purchaser with goods of others, we acquire joint title pro rata to that part of the new products representing the invoiced value of our goods in relation to the total value of the other goods which have been processed, combined or mixed.

**10.3** In the event our goods are combined or mixed with goods of purchaser or of any third party, purchaser hereby assigns to us its rights with regard to the new products. If purchaser combines or mixes our goods with goods of a third party for payment, purchaser hereby assigns to us its right to payment from such third party.

**10.4** Purchaser may, in the ordinary course of its business, resell any goods which are subject to our retention of title or sell the new products. If, upon such sale/resale, purchaser does not receive the full purchase price in advance or upon delivery of such goods or new products, purchaser shall agree with its customer a retention of title arrangement on the same terms as set out herein. Purchaser hereby assigns to us all its claims arising from such sale/resale and its rights arising from the said retention of title arrangement. Upon our request, purchaser shall inform its customer of such assignment of rights and provide us with the information and documents necessary to enforce our rights. Notwithstanding the foregoing, purchaser shall only be entitled to collect payments from claims arising from such sale/resale if purchaser has satisfied its liabilities to us.

**10.5** In the event that the security interests granted to us exceed the value of our claims, we shall, upon request of purchaser, release such security interests as we deem appropriate. The exercise of our right of retention of title may only be regarded additionally as a rescission with our prior consent made in writing.

**11. Force Majeure:** Conditions of force majeure shall release us from our delivery and performance obligations. The same release shall apply in cases of shortage of energy or raw material supplies, industrial disputes, governmental decrees, breakdown of transport or of our operations. It shall also apply where our sub-suppliers or affiliates (as defined in Articles 15 et seq. of the Stock Corporation Act (AktG)) are affected by any of the above.

**12. Product Information:** Unless otherwise agreed in writing, the contractual characteristics of our goods shall be exclusively based on our product specifications in their current version. Any information about properties, durability and other data shall be deemed to be guarantees only if they are agreed and indicated by us as such in written form. Written and verbal information about goods, equipment, plant, applications, processes and process instructions is based on research and experience in the field of applied engineering. We provide such information, which is accurate to the best of our knowledge, subject to our right to modify and further develop it and such information shall not be binding. The aforesaid shall not release purchaser of its obligation to verify the suitability of our goods for the use intended by purchaser. This shall also apply to the protection of third parties' intellectual property rights.

**13. Complaints:** All claims, particularly those relating to defects and delivery shortfalls, must be submitted to us in writing without delay, but not later than 10 days from the delivery of goods or, in the case of latent defects, within 5 days from the date such defect(s) is discovered or should have been discovered through reasonable investigation. If purchaser does not notify us of claims within such time

period or in the agreed form, our goods or services referred to in such non-compliant notice shall be deemed to be delivered or performed in accordance with the contract. If purchaser, knowing of defects, accepts our goods or services, purchaser shall only be entitled to raise a claim for such defects if purchaser has reserved such rights in writing at the time of delivery.

#### 14. Rights of Purchaser in Case of Defects:

**14.1** Purchaser shall have no right to remedies for a defect in our goods or services if the contractually agreed characteristics of the goods and services are only unsubstantially impaired. In the event of justified and rightfully raised defect claims of the delivered goods or services, we reserve the right, solely at our discretion, to either replace or repair the goods or services. We shall always be granted reasonable time to provide such replacement or repair. If our repair or replacement fails to remedy the defects, purchaser shall be entitled to either adjust the purchase price respectively or rescind.

**14.2** Furthermore, purchaser may claim pursuant to statutory law damages and refund of its actual out-of-pocket expenses necessary for the purpose of repair or replacement. For the avoidance of doubt, Section 15 shall apply to claims for damages and refund under this Section 14.2.

**14.3** Claims by purchaser against us pursuant to statutory law can only be made to the extent purchaser has not agreed with its customers on provisions exceeding the statutory rights in cases of defects.

**14.4** Notwithstanding Section 14.3, recovery claims by purchaser against us according to § 445a of the Civil Code (BGB) are hereby excluded.

#### 15. Liability:

**15.1** We, our legal representatives, employees, and persons employed to perform our obligations shall only be liable for damages and claims for expenses of purchaser, irrespective of the legal basis therefor, whether based on breach of obligations deriving from the contract and/or tort, (i) in the event of intentional misconduct or gross negligence (grobe Fahrlässigkeit) on our part, the part of our legal representatives, employees or persons employed to perform our obligations, or (ii) if the breach of our contractual obligations violates the essence of the contract and purchaser relies, and is entitled to rely, on the fulfillment of such obligations (essential obligations). In the event of slight negligence (einfache Fahrlässigkeit) in breach of essential obligations, our liability for damages shall be limited to the foreseeable damage typical for a contract of this nature up to €100,000 or twice the invoiced value of the goods or services in question if this value exceeds €100,000.

**15.2** The aforementioned exclusion or limitation of liability shall not apply in cases of damage to life, body or health, or mandatory liability under the Product Liability Act (ProdHaftG) or in other cases of mandatory liability.

**16. Time Limits:** Purchaser's right to claim for warranty, damages or expenses shall expire 1 year from the commencement of the time limit stipulated by law, except for defect claims in relation to goods that were used appropriately in construction and have caused the building to be defective where the time limit shall be 4 years. The above time limits shall not apply if we have acted intentionally or in cases of damage to life, body or health, mandatory liability under the Product Liability Act (ProdHaftG) or in other cases of mandatory liability.

#### 17. Compliance with Statutory Regulations, Export and Customs Regulations, Indemnification, Rescission:

**17.1** Unless otherwise agreed in written form, purchaser shall be responsible for compliance with statutory and regulatory requirements for the import, transport, storage, use, distribution, and export of the goods.

In particular, but not limited to, the purchaser shall not use, sell or otherwise dispose of any of the goods for the development or production of biological, chemical or nuclear weapons; for the unlawful manufacture of drugs; in violation of embargoes; in violation of any legal registration or notification requirement; or without having obtained all relevant approvals required under applicable laws and regulations. The purchaser shall indemnify us against, and hold us harmless from, any claims, damages, costs, expenses, liabilities, loss, claims or proceedings whatsoever arising out of, or in connection with, any breach by purchaser of its obligations set forth above.

**17.2** Where a statutory or regulatory approval requirement applies to the export of our goods/services at the time of delivery/performance and such export approval is not granted upon request, we shall be entitled to rescind. Delays in obtaining such approvals by responsible authorities will not result in the right to claim for damages.

**17.3** We are also entitled to rescind in the event a trade prohibition applies at the time of delivery or in the event a product registration obligation applies and registration at the time of delivery/performance has not been applied for or granted.

**17.4** If the purchased goods are subject to customs preferences due to their preferential origin, we reserve the right to automatically generate and issue all declarations regarding the preferential origin of the goods (supplier's declaration, invoice declaration) without signature. We confirm that the declaration of preferential origin will be issued to the purchaser in accordance with our obligations set forth in Art. 5 par. 3 Council Regulation (EC) No. 1207/2001.

**18. Place of Jurisdiction:** If purchaser is a merchant, the exclusive place of jurisdiction shall be our commercial domicile. If we institute legal proceedings against purchaser, we shall also have the option to institute legal proceedings at purchaser's place of jurisdiction (allgemeiner Gerichtsstand).

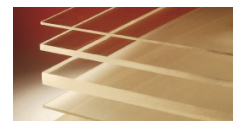
**19. Applicable Law:** The contract and the legal relationship with purchaser shall be governed by the substantive laws of the Federal Republic of Germany and the UN Convention on Contracts for the International Sale of Goods shall not apply.

**20. Trade Terms:** If any trade terms have been agreed pursuant to the International Commercial Terms (INCOTERMS), they shall be interpreted and apply in accordance with INCOTERMS 2010.

**21. Severability:** Should any of these Conditions of Sale be deemed wholly or partly invalid, this shall have no effect on the validity of the remaining terms.

## 2.1 Delivery service

### DELIVERY SERVICE



By delivery service we mean the fulfilment of our customer's wishes with regard to material, delivery date and location. Our delivery periods from receipt of the customer's order to date of shipment, within the agreed loading days, are:

#### Delivery period

Article	Delivery time
for articles in stock* in standard packaging	1 to 2 workdays
for cut-to-size orders from stock	3 to 5 workdays
for articles not in stock	depending on feedstock, production capacity and quantity ordered

Deviations from the established delivery periods are possible as a result of unforeseen events. Our customers are then notified immediately.

\* Articles in stock are listed in bold print in the Sales Handbook

## 3.1 Number of items per pallet

### NUMBER OF ITEMS PER PALLET



#### PLEXIGLAS® GS clear, white

Size in mm	Thickness in mm	Number per pallet	c. m <sup>2</sup>	c. kg net	c. kg gross*	c. exterior dimensions L x W x H in mm
3050 x 2030	2	30	186	442	529	3100 x 2100 x 210
	3	40	248	884	971	3100 x 2100 x 270
	4	30	186	884	971	3100 x 2100 x 270
	5	25	155	921	1.006	3100 x 2100 x 280
	6	20	124	884	971	3100 x 2100 x 270
	8	15	93	884	971	3100 x 2100 x 270
	10	12	74	884	971	3100 x 2100 x 270
	12	10	62	884	971	3100 x 2100 x 270
	15	8	50	884	971	3100 x 2100 x 270
	20	6	37	884	971	3100 x 2100 x 270
	25	5	30	893	980	3120 x 2100 x 280

\*The gross weights stated may vary acc. to the moisture content of the wooden pallet.

#### PLEXIGLAS® GS colored - PLEXIGLAS® Satinice cast acrylic - PLEXIGLAS® LED cast acrylic

Size in mm	Thickness in mm	Number per pallet	c. m <sup>2</sup>	c. kg net	c. kg gross*	c. exterior dimensions L x W x H in mm
3050 x 2030	3	15	93	332	418	3100 x 2100 x 200
	4	15	93	442	529	3100 x 2100 x 210
	5	15	93	553	640	3100 x 2100 x 230
	6	9	56	398	485	3100 x 2100 x 210
	8	9	56	531	618	3100 x 2100 x 230
	10	9	56	663	750	3100 x 2100 x 240
	12	5	31	428	515	3120 x 2100 x 210
3000 x 2000	15	5	31	536	623	3120 x 2100 x 230
	20	3	19	428	515	3120 x 2100 x 210
	25	3	19	536	623	3120 x 2100 x 230

\*The gross weights stated may vary acc. to the moisture content of the wooden pallet.

#### PLEXIGLAS® Satinice, optimally light diffusing

Size in mm	Thickness in mm	Number per pallet	c. m <sup>2</sup>	c. kg net	c. kg gross*	c. exterior dimensions L x W x H in mm
3050 x 2050	2	30	188	446	530	3100 x 2100 x 210
	3	20	125	446	530	3100 x 2100 x 210
	4	15	94	446	530	3100 x 2100 x 210
	5	12	75	446	530	3100 x 2100 x 210

\*The gross weights stated may vary acc. to the moisture content of the wooden pallet.

## 3.1 Number of items per pallet

### NUMBER OF ITEMS PER PALLET



#### PLEXIGLAS® XT clear, white, black, UV 100 – PLEXIGLAS® Resist – PLEXIGLAS® Heatstop – PLEXIGLAS® Hi-Gloss, PLEXIGLAS® Optical HC – PLEXIGLAS® LED extruded – PLEXIGLAS® Satinice extruded

Size in mm	Thickness in mm	Number per pallet	c. m <sup>2</sup>	c. kg net	c. kg gross*	c. exterior dimensions L x W x H in mm
3050 x 2050	1.5	80	501	893	980	3100 x 2100 x 270
	2	60	375	893	980	3100 x 2100 x 270
	3	40	250	893	980	3100 x 2100 x 270
	4	30	188	893	980	3100 x 2100 x 270
	5	25	156	930	1.015	3100 x 2100 x 280
	6	20	125	893	980	3100 x 2100 x 270
	8	15	94	893	980	3100 x 2100 x 270
	10	12	75	893	980	3100 x 2100 x 270
	12	10	63	893	980	3100 x 2100 x 270
	15	8	50	893	980	3100 x 2100 x 270
	20	6	38	893	980	3100 x 2100 x 270
	25	5	31	930	1.015	3100 x 2100 x 280

\* The gross weights stated may vary acc. to the moisture content of the wooden pallet.

#### PLEXIGLAS® colored

Size in mm	Thickness in mm	Number per pallet	c. m <sup>2</sup>	c. kg net	c. kg gross*	c. exterior dimensions L x W x H in mm
3050 x 2050	3	15	94	335	368	3100 x 2100 x 270

\* The gross weights stated may vary acc. to the moisture content of the wooden pallet.

#### PLEXIGLAS® Reflections

Size in mm	Thickness in mm	Number per pallet	ca. m <sup>2</sup>	ca. kg net	c. kg gross*	c. exterior dimensions L x W x H in mm
3050 x 2050	2	30	119	283	335	3100 x 2100 x 270
	3	30	89	319	370	3100 x 2100 x 270

\* The gross weights stated may vary acc. to the moisture content of the wooden pallet.

#### PLEXIGLAS® Textures

Size in mm	Thickness in mm	Number per pallet	c. m <sup>2</sup>	c. kg net	c. kg gross*	c. exterior dimensions L x W x H in mm
2050 x 1650	3	30	101	362	410	2100 x 1700 x 270
2500 x 1650	3	40	165	589	660	2650 x 1700 x 270
3050 x 1650	4	25	126	599	670	3100 x 1700 x 250
	6	20	126	719	790	3100 x 1700 x 270
3050 x 2050	3	20	125	446	530	3100 x 2100 x 210
	4	20	125	595	680	3100 x 2100 x 230
	6	10	63	446	530	3100 x 2100 x 210

\* The gross weights stated may vary acc. to the moisture content of the wooden pallet.

## 3.1 Number of items per pallet

### NUMBER OF ITEMS PER PALLET



#### Standard pallets of PLEXIGLAS® multi-skin sheets

Size in mm	Number per pallet	c. m <sup>2</sup>	c. kg net	c. kg gross *	c. exterior dimensions L x W x H in mm
<b>SDP 16/980-64</b>					
2000 x 980	45	88	441	490	2100 x 1100 x 950
2500 x 980	45	110	551	605	2550 x 1100 x 950
3000 x 980	45	132	662	740	3050 x 1100 x 950
3500 x 980	45	154	772	830	3550 x 1100 x 950
4000 x 980	45	176	882	955	4050 x 1100 x 950
5000 x 980	35	172	858	940	5050 x 1100 x 790
6000 x 980	30	176	882	990	6050 x 1100 x 710
7000 x 980	30	206	1.029	1.180	7050 x 1100 x 710
<b>SDP 16/1200-64</b>					
2000 x 1200	45	108	540	590	2100 x 1260 x 950
3000 x 1200	40	144	720	790	3050 x 1250 x 870
4000 x 1200	35	168	840	930	4050 x 1250 x 790
5000 x 1200	30	180	900	990	5050 x 1250 x 710
6000 x 1200	25	180	900	1.020	6050 x 1250 x 630
7000 x 1200	25	210	1.050	1.230	7050 x 1250 x 630
<b>SDP 32/1230-32</b>					
2000 x 1230	20	49	285	330	2100 x 1260 x 870
3000 x 1230	20	74	430	507	3050 x 1250 x 870
3500 x 1230	20	86	499	552	3550 x 1250 x 870
4000 x 1230	20	98	569	633	4050 x 1250 x 870
5000 x 1230	20	123	714	800	5050 x 1250 x 870
6000 x 1230	20	148	859	967	6050 x 1250 x 870
7000 x 1230	20	172	998	1.174	7050 x 1250 x 870

\* The gross weights stated may vary acc. to the moisture content of the wooden pallet.

## 3.1 Number of items per pallet

### NUMBER OF ITEMS PER PALLET



#### Standard pallets of PLEXIGLAS® corrugated sheets

Size in mm	Number per pallet	c. m <sup>2</sup>	c. kg net	c. kg gross *	c. exterior dimensions L x W x H in mm
<b>WP 76/18/3</b>					
2000 x 1045	60	125	452	500	2100 x 1100 x 430
2500 x 1045	60	157	564	617	2550 x 1100 x 430
3000 x 1045	60	188	677	735	3150 x 1100 x 430
3500 x 1045	50	183	659	717	3550 x 1100 x 400
4000 x 1045	40	167	602	688	4050 x 1100 x 400
5000 x 1045	30	157	564	662	5050 x 1100 x 340
6000 x 1045	30	188	677	805	6050 x 1100 x 340
7000 x 1045	30	219	790	942	7050 x 1100 x 340
<b>WP 177/51/3</b>					
2500 x 920	50	115	437	497	2550 x 1100 x 430
<b>PLEXIGLAS® RESIST WP 76/18/1.8, TP 76/18/1.8</b>					
2000 x 1045	100	209	397	437	2100 x 1100 x 370
2500 x 1045	100	261	496	546	2550 x 1100 x 370
3000 x 1045	100	314	596	656	3150 x 1100 x 370
3500 x 1045	100	366	695	750	3550 x 1100 x 370
4000 x 1045	50	209	397	462	4050 x 1100 x 340
5000 x 1045	50	261	496	576	5050 x 1100 x 340
6000 x 1045	50	314	596	696	6050 x 1100 x 340
7000 x 1045	50	366	695	830	7050 x 1100 x 340

\*The gross weights stated may vary acc. to the moisture content of the wooden pallet.



## 3.1 Number of items per pallet

### NUMBER OF ITEMS PER PALLET



#### Standard packaging of PLEXIGLAS® GS and XT rods

Diameter mm	PLEXIGLAS® GS round rods (Number per pack)	PLEXIGLAS® XT round rods (Number per pack)
2, 3, 4	0	100
5, 6, 8	0	50
10, 12	0	25
15	10	25
20	10	5
25	5	5
30	2	5
35	2	0
40	2	5
50	2	2
60, 70, 100	1	0

\*We reserve the right to send small packs on bulk pallets. Intermediate diameters are packed like the next smallest diameter.

## 4.1 Correct storage of material

### STORAGE



PLEXIGLAS® sheets are supplied on pallets designed specially for transporting products of this size and weight. The storage stability of sheets on the delivery pallets is however restricted to a certain period.

#### The following rules apply

- store in a dry place, indoors
- only stack pallets of the same size
- place them on even surfaces (floor or shelf)

PLEXIGLAS® multi-skin sheets/corrugated sheets are best stored indoors. If stored outdoors, the sheet piles must be completely covered with white polyethylene sheeting. This also applies to opened pallets. If incorrectly stored, the sheets may become damaged, thus posing a risk of crazing after installation.

#### XT-Tubes

PLEXIGLAS® XT tubes with an outer diameter of 300 mm and more must be stored in a vertical position to prevent deformation due to their inherent weight/volume ratio. Please also observe the storage hints on the exterior packaging and in our Guidelines for Workshop Practice.

## 5.0 PALLET RETURN

### 5.1 Measures for pallet return

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### 5.2 Pallet Return Order

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## 5.1 Measures for pallet return

### PALLET RETURN



Our time-tested return system means that you can send pallets back after use. This environment-friendly system meets the requirements for recycling of packaging materials.

#### **Returning pallets is free of charge, under the following conditions**

- apply for pallet return by means of the provided application form
- give the order for pallet return to the shipping agent together with the pallets
- minimum quantity per return consignment: European countries, full lorry load in each case (at least 12 m loading area) within Germany, 15 pallets

Please exchange Euro-pallets directly with the shipping agent.

## 5.2 Pallet Return Order

### PALLET RETURN



### Pallet Return Order



**Evonik Performance Materials GmbH**

Verpackungsherstellung

Riedbahnstraße

D-64331 Weiterstadt

FAX +49 6151 182472

**Sender:** (company stamp)

The following empty pallets are ready to be returned immediately

EVONIK PERFORMANCE MATERIALS GMBH-PALLETS (NUMBER OF PALLETS)

SPACE REQUIREMENT ON LORRY IN LOADING METRES <sup>1)</sup>

1) Loading metres = loading length on lorry at a width of 2.43 m and a height of 2 m).

Should you have any further questions, please contact the sales clerk responsible.

**Note:**

Please use the stated capacity to the maximum width and height.

**Minimum quantity for return:**

15 empty pallets

DATE/SIGNATURE

## 6.0 ENVIRONMENT AND RECYCLING

### 6.1 PLEXIGLAS® and the environment

- PLEXIGLAS® GS/PLEXIGLAS® XT

### 6.2 Recycling of semifinished products made of PLEXIGLAS®

- PLEXIGLAS® GS/PLEXIGLAS® XT

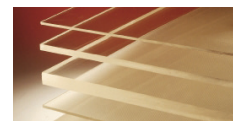
### 6.3 Proposal for marking finished items

- PLEXIGLAS® GS/PLEXIGLAS® XT

## 6.1 PLEXIGLAS® and the environment

PLEXIGLAS® GS/PLEXIGLAS® XT

### ENVIRONMENT AND RECYCLING



Owing to its material properties, PLEXIGLAS® is primarily intended for the manufacture of durable, highquality articles and less so for products meant to be consumed and disposed of within a short time. Thanks to its resistance to ageing and weathering, PLEXIGLAS® is still fully functional after many years in use and need not be replaced at an early stage. PLEXIGLAS® does not give off any pollutant substances during material adequate fabrication. Special grades of PLEXIGLAS® have long been successfully employed for intraocular lenses, contact lenses and implants. At the end of its product life, PLEXIGLAS® that has been carefully separated from other materials can be used for energy recovery and chemical or physical recycling.

**In thermal recycling** – if correctly incinerated – it only releases water (H<sub>2</sub>O) and carbon dioxide (CO<sub>2</sub>), i. e. causes no pollutant emissions. As far as this goes, it is superior to fossil fuels, which contain sulphur.

**Physical recycling means:** extruded PLEXIGLAS® which has been neatly separated and carefully collected can be crushed and reground to be used once more for extrusion moulding. Since this recycling process leaves the original properties of PLEXIGLAS® more or less intact, the products obtained in this second processing step are of the same high quality as the original ones.

**Chemical recycling (cracking):** is a process in which PLEXIGLAS® is reduced to its original monomer unit of methylmethacrylate, from which new PLEXIGLAS® or methacrylate emulsions, for example, are built. For chemical recycling no distinction need be made between cast and extruded PMMA. Both chemical and physical recycling are ways of once more obtaining highquality material from a high-quality product.

#### Recycling-steps

**Primary recycling** refers to the utilisation of scrap, for example, within our plant. For many years now, we have been reclaiming PLEXIGLAS® XT scrap by crushing, regrinding and transferring it to special production processes. PLEXIGLAS® GS, on the other hand, is carefully collected and then handed over to an external company for chemical recycling.

**Secondary recycling** means that all scrap produced by fabricators is reutilised for some useful purpose. We are able to name companies specialised in the controlled collection and return of material scrap produced by our customers.

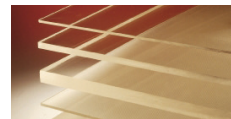
If the fabricators themselves are able to collect clean PLEXIGLAS® XT scrap neatly and reliably separated from PLEXIGLAS® GS and other plastics, they may return this material directly to Evonik Performance Materials GmbH, subject to prior agreement.

**Tertiary recycling** means that parts of PLEXIGLAS® are reutilised at the end of their product life. Of particular importance here is the careful separation of PLEXIGLAS® parts from other materials. The former can then be reclaimed either physically (XT) or chemically (GS/XT). To permit easy identification of PLEXIGLAS® scrap for collection, fabricators are called upon to mark their finished products with the recycling symbol (see „Proposal for marking finished items“). Only PLEXIGLAS® Soundstop XT is marked by Evonik Performance Materials GmbH. Marking of finished parts is the manufacturer's responsibility.

## 6.2 Recycling of semifinished products made of PLEXIGLAS®

PLEXIGLAS® GS/PLEXIGLAS® XT

### ENVIRONMENT AND RECYCLING



For secondary and tertiary recycling we have reached an understanding with the companies, mentioned below, who are also able to recycle impactmodified PLEXIGLAS® Resist according to the regulations.

Special terms have to be agreed upon with these companies from case to case.

Proof of reutilisation, as specified in DIN 54840 „Marking of plastics items“, has been furnished by the stated companies, so that the corresponding symbol may be attached to parts intended for reutilisation (see „Proposal for marking finished items“).

Utilisation via dealers in chemical substances is regarded as controlled recycling.

#### **Greyland Plastics Ltd**

Laurels Road  
Offenham  
Evesham  
Worcs.  
WR11 5RE, U.K.

Tel.: +44 1386 421422

Fax: +44 1386 421423

#### **John Munroe Acrylics Ltd**

69 Weir Road  
Durnsford Ford Industrial  
Estate  
Wimbledon  
London  
SW 19 8UG, U.K.

Tel.: +44 181 8790556

Fax: +44 181 8790557

#### **Luxus Ltd**

Belvoir Road  
Fairfield Industrial Estate  
Louth  
Lincs  
LN11 0LQ, U.K.

Tel.: +44 1507 604941

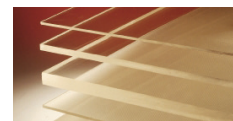
Fax: +44 1507 609154



## 6.3 Proposal for marking finished items

PLEXIGLAS® GS/PLEXIGLAS® XT

### ENVIRONMENT AND RECYCLING



Besides the questions involved in recycling packaging and production residues, the controlled disposal and utilisation of post-consumer waste has become a major discussion topic.

PLEXIGLAS® can be recycled with ease, because as long as it is skilfully used throughout its product life, it does not undergo any major changes in its material properties.

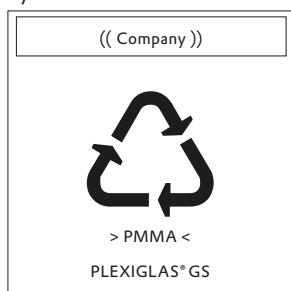
In this context it is, however, important to separate PLEXIGLAS® carefully from other materials and to sort it when- ever possible according to cast and extruded product before handing them over to specialised recycling companies.

Marking of the plastic according to DIN 54840 or DIN 7728 serves for identification and material classification. Marking can be done by stamping, printing or application of a permanent sticker. It must include the „recycling triangle“ and the generic product name (PMMA). The trade name PLEXIGLAS® and the name of the manufacturer of the finished item should, however, also be given. The following symbols are recommended:

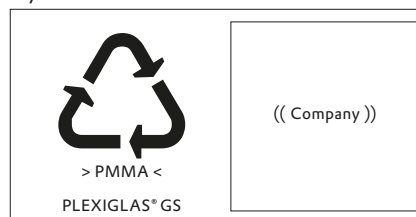
#### This type of marking offers the following advantages

- 1) It shows that the company in question is environmentconscious. In future, this will give you the edge on competitors who do not act in the same way.
- 2) The end user is offered a problem solution which he may find so valuable that he will stop arguing about prices.
- 3) The finished items bear the name of their manufacturer, thereby making it more widely known.
- 4) Should the part be returned, it will be easy to identify and categorise.

Symbol A:



Symbol B:



## 7.0 COMPLAINTS/DAMAGE DURING TRANSPORT

### 7.1 Procedure in the event of complaint

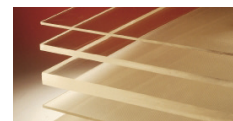
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### 7.2 Procedure in the event of damage

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# 7.1 Procedure in the event of complaint

## COMPLAINTS/DAMAGE DURING TRANSPORT



### Quality

The quality of our products and services is an important component of our strategic position. If errors are nevertheless committed, they are due to human failings.

It is our firm intention and obligation to learn from our mistakes. That is why we do our utmost to establish the cause of any errors or defects, in order to strive for constant quality improvement.

However, so as to ensure prompt handling and answering of your complaint despite the time required for research into the causes, we have compiled a summary of points from our incompany instructions for handling complaints, points to be dealt with by our staff on the spot.

We are convinced that it is useful for all those concerned to have the same up-to-date and detailed information. This will enable you to contribute right from the start to rapid handling of the complaint

### Instructions for handling complaints

#### 1. The significance of complaints and objectives of complaint processing

Complaints are a cost factor for both the manufacturer and the purchaser of a product. The main aim is to stop complaints arising through efficient error prevention measures. Should complaints occur, coordinated and rapid action is essential to limit negative consequences, particularly loss of satisfaction, as far as possible. Complaints must be handled with high priority.

#### 2. Receipt and passing on of complaints

Complaints may be made in writing or verbally. The recipient of a complaint must pass it on without delay, if applicable with the relevant sample, to the responsible co-worker in the sales department. The latter is responsible for handling the complaint and for any coordination involved.

#### 3. Minimising damage

All parties concerned (fabricators, stockists, agencies and manufacturer) are urged to take all measures in their power to minimise damage.

#### 4. Information required for prompt processing of complaints

The following are required:

- date of delivery
- order number
- serial number (from the pallet label)
- invoice number
- number of test certificate, where applicable
- sample of material giving rise to complaint
- value of complaint (potential total value of complaint)
- total value of goods delivered
- machined state of material

- replacement material required?
- distribution route
- date of installation or use (copy of invoice)
- quality tests carried out (final test by Evonik Performance Materials GmbH; examination by customer upon receipt of goods)?
- nature or extent of defect/error giving rise to complaint

#### Hints on cause of complaint

To avoid the recurrence of defects/errors, it is essential to recognize their cause. This makes precise description of the defect/error particularly important. To determine possible causes, the following aspects must be considered:

- field of application
- conditions of installation
- environmental conditions
- negative influence of chemical
- correct storage of material (on distribution route/at premises of claimant)
- correct transport of material (to the customer, at the customer's premises)
- correct fabrication or installation of the material
- construction elements with a negative chemical and physical influence
- errors in construction
- production defects
- faulty instruction/advice
- contributory causes on the user's side or on that of other third parties

#### 5. Handing over the sample of material giving rise to complaint

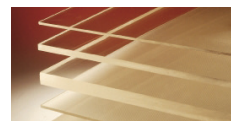
A sample permitting clear identification of the defect giving rise to complaint should be sent directly to Evonik Performance Materials GmbH by the customer in order to ensure prompt handling. The sample should be of adequate size in relation to the nature of the defect.

#### 6. Order for return

The material giving rise to complaint shall remain with the customer until the complaint has been processed. Only when the complaint has been recognised by Evonik Performance Materials GmbH shall a decision be made about the final destination of the material. If the complaint is recognized in full by a credit note or replacement, the material is to be withdrawn from the market (returned to Weiterstadt or destroyed on the spot).

## 7.2 Procedure in the event of damage

### COMPLAINTS/DAMAGE DURING TRANSPORT



In cases where the recipient does not make claims for damage during transport to his own insurance company or the shipping agent/freight carrier, according to the agreements on transport insurance or the risk of loss (Incoterms), he must submit the following documents concerning the damage to the sender, i. e. Evonik Performance Materials GmbH

1. **The original bill of lading**, including an exact description of the nature and extent of damage during transport, with the date and signature of the driver of the consignment. General indications on the bill of lading such as „accepted with reservations“ are not sufficient.

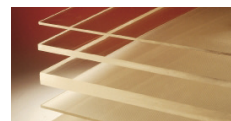
In the case of damage during transport which is not noticeable externally, the recipient must present the damage to the shipping agent/freight carrier within one week at the latest, hold the former liable and send Evonik Performance Materials GmbH a copy of the letter establishing responsibility together with the original bill of lading.

The reply, **confirmation or recognition** of the shipping agent/freight carrier is to be submitted as soon as received. In the case of rail transport, the railway company must be asked to provide a formal statement of affairs, which is to be submitted. This statement should include the cause and extent of the damage.

2. A detailed **calculation of damage and residual value**
3. the **certificate of damage of a claims agent in the case of damage** exceeding 2,500 Euro (addresses can be found in the directory of transport insurers or of the Gerling Group)
4. A **declaration from the insurance company** on the transport insurance or the non-insurance of the transport risk by the recipient
5. A **subrogation assignment transferring** to Evonik Performance Materials GmbH the claim for damages to the shipping company/freight carrier.

## 8.1 At your disposal world-wide

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